البوتاس العربية
Arab Potash

THE ARAB POTASH COMPANY PLC

Tender Terms and Conditions

For IFB Number 202201739/DH
Replace in Stock (C.S Pipe Size 12 Inch) of Harvesters Slurry Lines Distributed on APC Dikes

THE ARAB POTASH COMPANY PLC
Tel. No. +962-6-5200520 - Fax No. 962-3-2305125
Terms and Conditions for IFB Number 202201739/DH
Replace in Stock (C.S Pipe Size 12 Inch) of Harvesters Slurry Lines Distributed on APC Dikes

Hereunder, are the terms and conditions of contract and the bidding instructions issued to tenderers who bid against tenders raised by The Arab Potash Company "Hereinafter called the company". Tenderers must follow these instructions, terms and conditions and bid in strict accordance with them.

1. Bids must be submitted in **Three closed, sealed and separate envelopes**; the first contains the commercial bid; the second contains the technical bid, the third contains the following: -
   - The bid Bond
   - The Declaration of Abidance with Tender Terms and Conditions.
   - The Declarations of the other and Prohibited Payments.
   - The Declaration of Abidance with the conflict of interest.
   - Certificate of registration (for local & foreign tenderers).

The tenderer must write in an indelible ink on each of the envelopes whether it contains commercial; technical bids, bank guarantee or prohibited and other payments envelope along with the tender number and tender name.

The envelopes are as follows:

a) Technical Bid Envelope:

That indicates the technical specifications of the subject matter; confirmed by descriptive literature, samples, bulletins, and catalogues that refer specifically to the goods offered by the original manufacturers and shall be void of prices. The technical bid shall be submitted in two copies. The technical bid must indicate also the offer validity which must be 90 days from the date of the invitation for bid closing date. The technical bid must be stamped and signed (otherwise, the bid will be rejected).

b) Commercial Bid Envelope:

Commercial bid must be submitted on the form prepared specifically for the purpose titled **"COMMERCIAL BIDDING SHEET"**; showing the following details:

1. Price: for the required materials as per INCO terms 2010:

   CPT APC Safi Site.

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2. Prices must remain fixed and valid for 90 days from the date of the invitation for bid closing date and shall be clearly stated in the technical and commercial bids (failure to comply with this term will nullify it as non-responsive.

3. The payment currency shall be the Jordanian Dinar or US$ Dollar or Euro, noting that US Dollar and Euro exchange rate will be calculated at the currencies exchange rate issued by the Central Bank of Jordan at the closing date.

4. The prices include the revenue stamps which, in case of award and within 7 days therefrom, shall be paid by the bidder to the Ministry of Finance at 6 dinars as per 1000 dinars of the price.

5. Handwriting pricing is not acceptable (Typing only).

c) **<u>The Bid bond, Abidance, and the Declarations Certificates Envelope:</u>**

Shall be submitted duly filled and signed as appropriately required.

The declaration of the other payments, the prohibited payments and conflict of interest shall be duly filled stamped and signed by the authorized signatory.

d) The bidder or his authorized signatory must sign and stamp the "Terms and Conditions of" **IFB Number 202201739/DH"** as an evidence of being obligated by these conditions (otherwise, the offer will be rejected).

e) The Bidder shall state the full name of his company's owners, the shareholders and their proportions. **"This is mandatory requirement to consider the bid".**

f) If the submitted trade license, registration certificate & classification found to be inconsistent with the required services &/or material requested in the tender, then the offer will be declined for non-specialization.

2. All the envelopes shall be additionally enclosed into one envelope that shall bear the company address, the title and address of the Tenderer, the invitation for bid title and number and the tender closing date.

<u>THE COMPANY ADDRESS IS:</u>
ARAB POTASH CO. PLC.
P.O. BOX 1470,
AL-JAHIZ STREET,
SHMEISANI,
AMMAN 11118,
JORDAN.

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Note: Bids Submission Place is APC Safi Plant Site.

3. **The closing date for this bid shall be as stated in the announcement.**

   Bid submission shall be in the same place, address and time as per the invitation of our IFB.

4. **Acceptable Forms of Bonds:**

   A-Bank guarantee duly approved, drawn on or confirmed by a bank in Jordan to the company benefit.

   All bonds shall not be restricted by any condition, irrevocable, and payable at first demand without any judicial proceedings or notarial warnings.

5. **Bid Bond:**
   The tenderer shall enclose, with his bid, a bid bond as a financial assurance in the value stated in the tender announcement.

   The bid bond is to be submitted in a separate envelope which shall remain valid for ((**120**)) days from the tender closing date and any extension thereafter until the tender award and the acquisition of the performance bond from the successful tenderer. The bid bond shall be extendable on mutual agreement between both the company and the tenderer.
   The bid bond must accompany each submitted bid whether main or alternative.

6. The company reserves the right to confiscate the bid bond, if the tenderer chooses to withdraw his bid after the bid opening date, and before validity expiry date and/or failure of the tenderer to submit the performance bond within ten ((10)) days from the purchase order issuance date.

7. **Performance Bond:**

   The tenderer awarded the tender and within (10 days) shall bear the obligation towards the company for submitting an autorenwable performance bond, to the company benefit, of a value not less than ((10%)) of the award price valid for (9) months and shall be extendable.

8. **The company reserves the right to disregard any bid in which the company "Declaration of Abidance by terms and conditions and technical specification", "Technical Specifications Bidding Sheets" and/or "Commercial Bidding Sheets" are not duly filled in detail, properly stamped and signed by the tenderer. Technical specifications must be stamped and signed by the original manufacturer.**

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9. Unless the company decides otherwise; bids which are not duly signed by the original manufacturer, and/or received after the closing date and/or substantially incomplete are not acceptable and that will be decided upon by the company and upon its own discretion.

10. The company reserves the right, upon its discretion, to disregard any bid which is not amply clear, having more than one interpretation, and/or any of the bid items specifications is not quoted completely as detailed in the company tender documents. Also, the same applies if the delivery terms or periods are not fully stated.

11. The company has the right to award partially any of the materials.

12. Fax, phone and E-mail bids are not acceptable.

13. The company is not bound to place a purchase order for all the items tendered against or any part thereof and, prima facie, is not bound to place an order. Also, the company is not bound to offer justifications and the tenderers shall not acquire any rights to claim any losses.

14. The company is not bound to place an order on the least price basis.

15. The company reserves the right to cancel any invitation for bid, to reject, in all or in part, the tenderers' bids submitted to the company in response to any invitation for bid raised by the company without offering justifications and the tenderers shall not acquire any right to claim any losses, whatsoever, as a result of bidding in response to the company invitation for bid.

16. Tenderers bear the responsibility of thoroughly scrutinizing the invitation for bid, the specification attached thereto, the terms and regulations of bidding and the proofing of the prices and quantities lists. Also, the tenderers bear the consequences of failing to do the above correctly.

17. The bid shall show the unit price and the total price, which shall be regarded as including packaging costs, unless noted otherwise.

18. In case an error exists in the total price, the unit price shall prevail.

19. In case the invitation for bid does not show the delivery time, the tenderer shall quote the delivery time; otherwise, the delivery time shall be taken as prompt delivery. The obligatory delivery period shall be the period elapsed between the date of purchase order until the delivery of the goods at the named place of destination which, if exceeded, delay penalty shall apply as stipulated in clause (31) of these conditions.

20. The tenderer shall state the goods country of origin, the manufacturer, the trade name, and the type where applicable.

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21. The tenderer must indicate if he has an official / legal agent in Jordan or if he is an agent for a foreign principal and must enclose a copy of the empowerment to act as such. Alternatively, the tenderer must indicate if he is not an agent nor a principal.

22. The tenderer shall submit along with his bid the punctual specifications of the offered goods, the relevant catalogues and any data, information and/or statistics that will define the offered goods appropriately.

23. If the invitation for bid quotes a manufacturer name, a trade name and/or specifications of a certain make of the goods requested in the invitation for bid, these shall not bound the tenderer to such restrictions, except that these restrictions are binding in regard of same merits, characteristics and suitability for the purpose which form the basis for equivalence between different makes that will serve the same as the nominated goods.

24. The company, upon its discretion, reserves the right to increase and/or decrease the quantities indicated in the invitation for bid in accordance with the company needs by 25% on the same price and conditions.

25. The company reserves the right to disregard any bid of a tenderer who, in the past, has not properly fulfilled his contractual obligations towards the company due to negligence, incompetence, claimed fraudly representation of and/or working on behalf of any organization for sales without authorization.

26. The tenderer shall guarantee that the goods quoted are brand new, genuine, free from manufacturing defects, and/or material defect, and of the latest model and/or type unless otherwise noted in the invitation for bid.

27. In case the tenderer fails to submit the performance bond and the revenue stamps receipt to the company in the proper time; the company reserves the right to cancel the contract and forfeit the bid bond without resorting to judicial proceedings and/or notarial warnings.

28. In case the tenderer fails to fulfill his contractual obligations towards the company, or any part thereof, after formal order acknowledgement; the company reserves the right to cancel the contract with the said tenderer, forfeit the performance bond and to purchase the materials and/or services forming the subject of the contract from any alternative source and the price difference shall be charged on the said tenderer account and expense without resorting to judicial proceedings and/or notarial warnings.

29. The inspection and testing of materials and samples are carried out as may be deemed necessary by the company.

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30. Packing shall be of an excellent commercial standard, details of which shall be shown in the tenderer's technical bid.

31. If the products are not delivered at the time for delivery APC entitled to liquidated damages from the date on which delivery should have taken place. Unless otherwise stated in General and/or Special Terms and conditions. The liquidated damages shall be payable at a rate of (0.7%) of the purchase price for each completed week of delay. The liquidated damages shall not exceed (7.5 %) of the purchase price. After which the stipulation of clause No. (28) of the tender terms and conditions shall apply.

32. The tenderer shall submit a maintenance guarantee at first demand and irrevocable bank guarantee, duly approved, drawn on/or confirmed by a bank in Jordan to the company benefit of ((5%)) of the contract price valid for the guarantee period offered by the tenderer for his goods or to the period indicated in the tender documents until the final acceptance certificate is issued by the company.

33. For purchase orders with a value of over (100,000 JOD) the company shall nominate a third party, engineer and/or any of the bodies having the suitable technical capabilities to inspect the goods within the works of the manufacturer or before shipping the goods to verify the compliance of the goods to the company tender specifications and upon the inspector findings, the goods may be either accepted or rejected. Notwithstanding the above, the final acceptance or rejection of the goods, or any part thereof, depends solely upon the goods receipt inspection report in the company plants site.

34. This document shall be signed by the tenderer as a declaration of acceptance of the terms contained herein and must be submitted within the commercial bid as a fundamental condition of the bid acceptance for evaluation by the company.

35. Any materials not strictly complying with the tender specifications and/or the contract terms and other obligations shall be rejected, for which the contractor shall bear all costs accruing there from and in addition to clause **(28)** of these terms and conditions and any other statutory remedies.

36. In case the contractor supplied any materials or goods in excess to those contracted for in the purchase order or bills of quantities without the written consent of the company, then the contractor shall bear all costs for its retrieval and/or its disposal, including but not limited to, all costs, expenses, duties and taxes levied by the government and shall abide with governmental procedures pertinent to the matter at his own cost.
37. The Governing law for all bids, bidding procedures, and the subsequent accruing awards shall strictly follow the current Jordanian laws.

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38. In case of award APC reserves the right to terminate the contract at any time by giving 30 days' written notice to the other party.

39. **Completion Time:**
Within (Four Months) from the date of the purchase order.

40. **Method of Payment:**
Progress Payments according to the actual quantity replaced, noting that the minimum invoice value shall be JOD 50,000.00

41. **Other Payments:**

41.1 Definition:

Other payments are all payments direct or indirect commissions, consulting fees, agents fees, finder's fees or other payments or inducements or the giving of anything of value paid or promised to be paid by the contractor (collectively "third payments") to third parties other than the company "Others", by the contractor or on his behalf or any of his sub – contractors and his or their employees, agents or representatives, in connection with the solicitation, bidding, negotiation, award or performance of this contract.

41.2 Contractor has fully disclosed in the declaration for other payments attached to these Conditions any and all direct or indirect commissions, consulting fees, agent fees, finder's fees or other payments, or inducements or the giving of anything of value (collectively, "Third Payments"), to third parties other than The Company (a "Third Payments") including without limitation a detailed description of the basis therefore, its sub-Contractors and its or their employees, agents or representatives, in connection with the solicitation, bidding, negotiation, award or performance of this Contract, and hereby covenants and agrees promptly to disclose to (The Company) in writing the existence of any Third Party Payments including without limitation, a detailed description of the basis therefore, upon the earliest to occur of Contractor making or being obligated to make any such third Party Payments.

41.3 In the event of any violation or breach of the provisions of paragraph (41.2) of this clause. (The Company) at its sole option and discretion shall take all or any of the following actions: -

(i) Terminate the Contract while reserving all its rights and/or,

(ii) Deduct from all or any payments due to Contractor under this Contract an amount equal to two times the amount of any Third Party Payments, and/or,

(iii) Demand that Contractor pay forthwith to "The Company" demand Contractor hereby irrevocably agrees to honor, an amount equal to two times the amount of any Third Party Payment, it being the intention, subject to paragraph (41.5) below, that the aggregate of all amount to which (The Company) is entitled under paragraphs (41.3) shall not exceed the amount which is two times the amount of all Third Party Payments.

41.4 Contractor agrees that provisions substantially similar (but in no event less restrictive) to paragraphs (41.2) and (41.3) above shall be incorporated by Contractor in all Contracts with Contractors sub-Contractors, suppliers or Contractors or arising out of or relating to this Contract, and shall also expressly provide that same may, at (The Company's) sole discretion, be enforced directly by (The Company). Contractor further agrees promptly to supply to (The Company) true and complete copies of such Contracts together with evidence of their inclusion in such Contracts forthwith upon the entering into by Contractor of such Contracts.

41.5 Nothing in this section shall expressly or implicitly make lawful or permissible any Third Party Payments that are otherwise prohibited under applicable law or regulations. These rights and remedies of (The Company) under this clause are in addition to and not in derogation of any other rights (The Company) may have under applicable laws or regulations.

41.6 This clause shall survive the termination of this Contract.

42. Prohibited Payments

42.1 Definition:

Prohibited payments are all payments direct or indirect commissions, consulting fees, agents fees, finders fees or other payments or inducements or the giving of anything of value paid or promised to be paid, by the Contractor or on his behalf or any of his sub-contractors, agents or representatives, to the "Company Person" in connection with the solicitation, bidding, negotiation, award or performance of this contract.

42.2 Contractor hereby represents and warrants to "The Company" in the attached declaration for prohibited payments to these Conditions that no direct or indirect commissions, consulting fees, agents fees, finders fees or other payments, and no inducements or the giving of anything of value, have been made or promised to be made, directly or indirectly, by or on behalf of Contractor, its sub-Contractors and its or their employers, agents or representatives, to "The Company" (collectively, "Prohibited Payments"), including without limitation any official, employee, agent or representative (whether or not acting in an official capacity) of "The

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Company" (The Company person), in connection with the solicitation, bidding, negotiation, award or performance of this Contract; and hereby covenants and agrees that no Prohibited Payments shall be made or promised to be made directly or indirectly, by or on behalf of Contractor, its sub-Contractors and its or their employees, agents or representatives, to any (The Company Person) in connection with the amendment, modification, renewal, extension or performance of this Contract.

42.3 In the event of any violation or breach of the provisions of paragraph (42.2) of this clause. (The Company) at its sole option and discretion shall take all or any of the following actions:-

(i) Terminate the Contract while reserving all its rights and/or,

(ii) Deduct from all or any payments due to Contractor under this Contract an amount equal to two times the amount of any Prohibited Payments, and/or,

(iii) Demand that Contractor pay forthwith to "The Company" demand Contractor hereby irrevocably agrees to honor, an amount equal to two times the amount of any Prohibited Payments, it being the intention, subject to paragraph (42.5) below, that the aggregate of all amount to which (The Company) is entitled under paragraphs (42.3) shall not exceed the amount which is two times the amount of all Prohibited Payments.

42.4 Contractor agrees that provisions substantially similar (but in no event less restrictive) to paragraphs (42.2) and (42.3) above shall be incorporated by Contractor in all Contracts with Contractors sub-Contractors, suppliers or Contractors arising out of or relating to this Contract, and shall also expressly provide that same may, at (The Company's) sole discretion, be enforced directly by (The Company). Contractor further agrees promptly to supply to (The Company) true and complete copies of such Contracts together with evidence of their inclusion in such Contracts forthwith upon the entering into by Contractor of such Contracts.

42.5 The rights and remedies of (The Company) under this clause are in addition to and not in derogation of any other rights (The Company) may have under applicable laws or regulations.

42.6 This clause shall survive the termination of this Contract.

43. Attach declaration form of abidance by tender terms, conditions & technical specifications shall be filled, signed & stamped "Page No. 11".

44. Attach declaration form of other payments & prohibited payments, shall be filled, signed & stamped "Pages No. 12 & 13".

45. Attach declaration form for the conflict of interest shall be filled, signed & stamped "Pages No. 14, 15 &16".

46. Arab Potash Company will not issue, any letter of commitment to banks to transfer dues in relation to the subject matter tender and / or Purchase Order.

45. The equipment &/or vehicle purchased must include a name plate showing our purchase order number in addition to other important information. Also, the warrantee card should be attached to the equipment / vehicle for easy reference and claims.

46. Foreign construction contractors must obtain the approval of the cabinet (Government of Jordan) before awarding.

47. The company reserves the right to disregard any bid which does not strictly follow the aforementioned terms and conditions.

48. Correspondence shall be in writing stating the tender name and number and directed to:

Procurement Director,
Arab Potash Company PLC.
P.O. Box 1470,
Amman 11118 – Jordan.
Tel. No. : +962-6-5200520
E-mail : procurement@arabpotash.com

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Declaration of Abidance by Tender Terms & Conditions and Technical Specifications

I, We. The undersigned,

Declare that we have read the terms and conditions for **202201739/DH Replace in Stock (C.S Pipe Size 12 Inch) of Harvesters Slurry Lines Distributed on APC Dikes**

"And we confirm that we are in compliance with these terms and conditions; this declaration is properly signed and sealed evidencing our full abidance by all tender terms and conditions.

Moreover, we the undersigned abide with payment terms, the delivery terms exactly as stipulated in the documents **CPT APC Safi Site** and we have read the technical specifications for this **IFB Number 202201739/DH.**

and confirm to be in full compliance with these technical specifications.

N.B.: -
(Tenderer is required to fill an additional form to show any possible minor technical deviations).

We understand that failing to abide with the tender conditions will nullify our offer.

Tenderer Name: .....

Name of authorized signatory: .....

Signature: .....

Official Stamp: - .....

Tenderer is required to submit the declaration in the envelope which contains the bid bond along with the list of minor derivations.

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Declaration for Other Payments

I, We. The undersigned, ...

.....
...

Declare that we have read and comprehended the provisions under clause (41) of **IFB Number 202201739/DH** "Terms and Conditions" related to this Contract and in compliance with this clause; we enclose a declaration properly signed and sealed disclosing any and all direct or indirect commissions, consulting fees, agent fees, finders fees or other payments, or inducements or the giving of anything of value (collectively, "Third Party payments") to third parties other than any of The Company's Person(s) (a "Third Party"), including without limitation a detailed description of the basis therefore, made or to be made, directly or indirectly, by or on behalf of Contractor, its subcontractors and its or their employees, agents or representatives, in connection with the solicitation, bidding, negotiation, award or performance of this Contract; and hereby covenants and agrees promptly to disclose to The company all Payments including without limitation, a detailed description of the basis therefore, upon the earliest to occur of Contractor making, or being obligated to make, any such Third Party Payments.

Contractor's Name .....

Name of authorized signatory.....

Signature.....

Seal.....

Tender Name & Number.....

- Contractor is required to submit a declaration for other payments in a separate sealed envelope whether such payments has been paid or not and the offers of all Contractors that do not include such declaration will be rejected.

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Declaration for Prohibited Payments

I, We the undersigned, ...
.....

Declare that we have read and comprehended the provisions under clause (42) of **IFB Number 202201739/DH** "Terms and Conditions" related to this Contract and in compliance with this clause; we enclose a declaration properly signed and sealed representing and warranting to (The Company) that no direct or indirect commissions, consulting fees, agent fees, finders fees or other payments, and no inducements or the giving of anything of value, have been made or promised to be made, directly or indirectly, by or on behalf of Contractor, its subcontractors and its or their employees, agents or representatives, to (The Company) (collectively, "Prohibited Payments") including without limitation any official, employee, agent or representative (whether or not acting in an official capacity) of (The Company) ("The Company Person") , in connection with the solicitation, bidding, negotiation, award or performance of this Contract; and hereby covenants and agrees that no Prohibited Payments shall be made or promised to be made, directly or indirectly, by or on behalf of Contractor, its subcontractors and its or their employees, agents or representatives, to any "The Company Person" in connection with the amendment, modification, renewal, extension or performance of this Contract.

Contractor's Name .....

Name of authorized signatory.....

Signature.....

Seal.....

Tender Name & Number .....

- Contractor is required to submit a declaration for prohibited payments in a separate sealed envelope whether such payments has been paid or not and the offers of all Contractors that do not include such declaration will be rejected.

نموذج إقرار وكشف عن تضارب مصالح

تحظر أنظمة وسياسات شركة البوتاس العربية ومدونة السلوك الوظيفي على موظفيها وأفراد عائلتهم والأقارب لغايات الدرجة الثانية في أية تعاملات لهم مع المقاولين الذين تتعاقد مع شركة البوتاس العربية لإنجاز أعمال أو مشاريع أو تقديم خدمات سواء أكانت تعاملات تؤدي إلى مصلحة مالية بها أو غير ذلك ، وتحظر كافة أشكال "تعارض المصالح" الفعلية أو المحتملة وهو موقف تؤثر فيه الاعتبارات المالية أو الشخصية الأخرى أو يبدو أنها تؤثر على الحكم في تنفيذ أعمال العطاء.

يجب على المناقص الذي يرغب في التقدم للدخول في العطاء المطروح من شركة البوتاس العربية رقم **IFB No. 202201739/DH** استكمال تعبئة بيانات هذا النموذج وتوقيعه وختمه حسب الأصول من المفوض بالتوقيع وإرفاقه ضمن وثائق العطاء الأخرى حسب تعليمات وشروط الدخول بالعطاء. ويهدف هذا النموذج إلى تحديد وجود تضارب مصالح مباشر أو غير مباشر أو محتمل مع مصالح أي من موظفي و/أو أفراد عائلة و/أو أقارب موظفي الشركة من عدمه.

يرجى تحديد المربع المناسب لكل سؤال واستكمال المرفق إذا تمت الإشارة إليه:

1. هل أنت بصفة شخصية أو الشركة المتقدم بإسمها للمناقصة أو أحد الشركاء فيها أو أحد أفراد عائلتك المباشرين من الدرجة الأولى (الأصول والفروع أب_أم_إبن_إبنه_الزوج_الزوجه) أوالأقارب والنسب من الدرجة الثانية (الجد والجده والأخوة والأخوات والأحفاد) أو لأحد الشركاء معك تعاملات أو مصلحة مالية أو تجارية أو علاقة شخصية أو علاقة عمل مع أي من موظفي شركة البوتاس العربية أو أحد أفراد عائلتهم أو أحد أقاربهم من الدرجة الثانية أو مع أي شخص متعاقد بصفة شخصية مع شركة البوتاس العربية:
   - ☐ **نعم (إذا كانت الإجابة بنعم يرجى إستكمال المرفق)**
   - ☐ **لا**

2. هل أنت بصفة شخصية أو الشركة المتقدم بإسمها للمناقصة أو أحد الشركاء فيها أو أحد أفراد عائلتك المباشرين من الدرجة الأولى (الأصول والفروع أب_أم_إبن_إبنه_الزوج_الزوجه) أو الأقارب والنسب من الدرجة الثانية (الجد والجده والأخوة والأخوات والأحفاد) أو لأحد الشركاء معك تعاملات أو مصلحة مالية أو تجارية أو علاقة شخصية أو علاقة عمل مع أي من متقاعدي شركة البوتاس العربية أو أحد أفراد عائلتهم أو أحد أقاربهم من الدرجة الثانية:
   - ☐ **نعم (إذا كانت الإجابة بنعم يرجى إستكمال المرفق)**
   - ☐ **لا**

3. هل أنت بصفة شخصية أو الشركة المتقدم بإسمها للمناقصة أو أحد الشركاء فيها أو أحد أفراد عائلتك المباشرين من الدرجة الأولى (الأصول والفروع أب_أم_إبن_إبنه_الزوج_الزوجه) أو الأقارب والنسب من الدرجة الثانية (الجد والجده والأخوة والأخوات والأحفاد) أو لأحد الشركاء معك تعاملات أو مصلحة مالية أو تجارية أو علاقة عمل أو علاقة شخصية مع أي من أعضاء مجلس إدارة شركة البوتاس العربية أو أحد أفراد عائلتهم أو أحد أقاربهم من الدرجة الثانية:
   - ☐ **نعم (إذا كانت الإجابة بنعم يرجى إستكمال المرفق)**
   - ☐ **لا**

4. هل أنت بصفة شخصية أو الشركة المتقدم بإسمها للمناقصة أو أحد الشركاء فيها أو أحد أفراد عائلتك المباشرين من الدرجة الأولى (الأصول والفروع أب_أم_إبن_إبنه_الزوج_الزوجه) أو الأقارب والنسب من الدرجة الثانية (الجد والجده والأخوة والأخوات والأحفاد) أو لأحد الشركاء معك تعاملات أو مصلحة مالية أو تجارية أو علاقة شخصية أو علاقة عمل مع أي من موظفي وأعضاء مجالس و/أو هيئة مديرين الشركات التابعة والمملوكة لشركة البوتاس العربية أو أحد أفراد عائلتهم أو أحد أقاربهم من الدرجة الثانية أو مع أي شخص متعاقد بصفة شخصية مع هذه الشركات:
   - ☐ **نعم (إذا كانت الإجابة بنعم يرجى إستكمال المرفق)**
   - ☐ **لا**

تحذير: قد يؤدي العلم بخطأ البيانات أو وجود بيانات مخادعة تم إدراجها ضمن النموذج أعلاه إلى رفض عرض المناقص أو إنهاء الاحالة مع شركة البوتاس العربية في تطبيق شروط وأحكام وثائق العطاء وتحصيل قيمة الكفالات المقدمة.

THE ARAB POTASH COMPANY PLC
Tel. No. +962-6-5200520
Fax No. 962-3-2305125

شهادة وإقرار

لقد قرأت نموذج الإقرار والكشف عن تعارض المصالح وأفهم بنوده. ولقد قمت بالإجابة والإفصاح الصحيح عن جميع المعلومات المطلوبة من خلال هذا الكشف، إن وجدت، في بيان المرفق. وأوافق على الإمتثال لأية شروط أو قيود تفرضها شركة البوتاس العربية للحد من تضاربات المصالح الحقيقية و/أو المحتملة أو التخلص منها. وأتحمل نتيجة الاجابة غير الصحيحة وأقر بصحة ما ورد في النموذج ومرفق الافصاح، وأتعهد بالافصاح لاحقاً عن أي حالات تشكل تضارب مصالح حقيقي أو محتمل وساقوم بتحديث نموذج الكشف هذا على الفور عند تغير الملابسات المرتبطة به. وأدرك أن نموذج الكشف هذا ليس مستندا سريا.

وأشهد وأقر بأنني لم أحصل على أية معلومات تتعلق بالعطاء أو محاولة الحصول عليها من أي شخص يعمل في شركة البوتاس العربية بطرق غير مشروعة لتحقيق منفعة شخصية أو مالية.

وفي حال حددت أو وجدت شركة البوتاس العربية أي حالة من حالات تعارض المصالح سواء حقيقي أو محتمل لها حق إنهاء العطاء أو المناقصة فوراً دون الحاجة لإعذار أو قرار قضائي مسبق مع الالتزام بأي تعويضات مالية تترتب بحقي بهذا الخصوص من ضمانات وثائق المناقصة .

إسم المناقص	توقيع المناقص والختم	التاريخ

تحذير: قد يؤدي العلم بخطأ البيانات أو وجود بيانات مخادعة تم إدراجها ضمن النموذج أعلاه إلى رفض عرض المناقص أو إنهاء الاحالة مع شركة البوتاس العربية في تطبيق شروط وأحكام وثائق العطاء وتحصيل قيمة الكفالات المقدمة.

THE ARAB POTASH COMPANY PLC
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مرفق نموذج إقرار وكشف عن تضارب المصالح

إذا قمت بالإجابة بنعم على أي من الأسئلة الواردة بالصفحة السابقة، فالرجاء استكمال القسم/الأقسام الواردة أدناه.

وإذا قمت بالإجابة بلا على جميع الأسئلة، فيمكنك تجاهل هذا المرفق. قم بتقديم هذا المرفق مع النموذج المكتمل موقع ومختوم مع وثا ئق العطاء.

معلومات حول تضارب المصالح

- إسم أو أسماء الأشخاص الكامل وصفتهم الوظيفة الذين تم الاجابة بنعم في النموذج بوجود تضارب مصالح :

1 . .....

2 . .....

3 . .....

4 . .....

5 . .....

6 . .....

7 . .....

- حالة القرابة والعلاقة التي تربطك مع الشخص أو الأشخاص أعلاه سواء مصلحة مالية أو تجارية أو شخصية مع ذكرها:

.....

.....

.....

- بيان طبيعة تضارب المصالح معهم (حقيقي أو محتمل أو فعلي أو مباشر أو غير مباشر)

.....

.....

- بيان وصف منصب الشخص أو الأشخاص أعلاه / وإن كان يتيح لهم المشاركة بأي قرار في العطاء سواء في التقييم أو التنفيذ أو حصولك على معلومات داخلية منهم عن أعمال شركة البوتاس العربية

.....

.....

إسم المناقص	توقيع المناقص والختم	التاريخ

تحذير: قد يؤدي العلم بخطأ البيانات أو وجود بيانات مخادعة تم إدراجها ضمن النموذج أعلاه إلى رفض عرض المناقص أو إنهاء الاحالة مع شركة البوتاس العربية في تطبيق شروط وأحكام وثائق العطاء وتحصيل قيمة الكفالات المقدمة.

1. Introduction

This specification covers the Arab Potash Company requirements, hereinafter called APC for replace harvesters' slurry lines distributed on APC dikes (C.S pipe size 12") with total length 10,000 Meter, as per APC IR#. (35/2022).

2. Site visit

2.1. Bidders shall inspect and compare the Work site and tender Documents to evaluate the location of the Work, the actual environmental conditions of the work site, and surface and generally recognized as inherent in the Work.

2.2. If the Bidder finds facts or conditions which appear to conflict with the tender Documents or with any other data made available to the Bidder relating to the Work, the Bidder shall promptly notify APC in writing.

2.3. Bidders shall obtain military permission before the site visit; APC will provide a support letter.

3. Contractor Scope of Work & Responsibilities

3.1. Scope of Work

3.1.1. The contractor shall perform a detailed survey of the work locations and installations and shall propose a workable solution for any work if the site survey proves any obstacles, conflicts.

3.1.2. Receiving and transporting pipes, flanges, fittings, elbows, and valves from the warehouses at the Numeira site and the factory to the work site.

3.1.3. Handling (loading, unloading, ... etc.) and distributing pipes and other materials on their locations in a safe manner according to work requirements.

3.1.4. Disassemble and clean all the flanges from the old lines to be ready for reuse.

3.1.5. Release existing pipelines from the supports, cut and remove worn out sections to scrape yards.

3.1.6. Fabricate and install new pipeline sections to replace the worn-out sections of the existing pipelines as per inspection report issued by APC.

3.1.7. Installing flexible hose connections, after installing flanges on the end of the pipes, as well as valves (bleeders) for every 500 meters so that the installation is done according to the instructions of the supervising engineer and the reality of the pipes to be removed.

3.1.8. Fabricate and install spool pieces for "pumps Suction & discharge".

3.1.9. Providing all necessary equipment such as flatbeds, trucks, cranes, loaders .... Etc.

3.1.10. Collect all scrape materials (old pipes, fittings, steel materials ...etc.) and transfer it to APC scrape yard.

3.1.11. Contractor is to execute all handling supports, erecting stiffeners and all kinds of temporary material and supporting for the completion of the works etc....as agreed with Employer's engineer and contractor is responsible for removing all temporary arrangements from the work site.

3.1.12. Supply and application of touch-up paint for welding joints and/or pipes paint scratches.

3.1.13. Surplus materials purchased by the Contractor will remain the property of the contractor and will not be charged to Employer.

3.1.14. Providing fuel, consumables and service for equipment and vehicles required for carrying out the Work under this contract.

3.1.15. Tie -in works for preassembled sections is subjected to APC project approval to match harvesters' operation plan, to be scheduled during harvesters PM stoppage.

3.2. **Contractor Responsibilities**

3.2.1. Provide labor and tools necessary to complete the described scope except as specifically noted herein

3.2.2. Provide equipment necessary to complete the described scope such as but not limited to

3.2.2.1. lifting cranes with all accessories, slings, shackles...etc.

3.2.2.2. Supplying welding wires 6013 and 7018, preferably LINCOLIN or BOHLER.

3.2.2.3. Providing all fixation materials: Bolts, nuts, washers, clamps, gasket, and all necessary items to complete the work.

3.2.2.4. Lowboys and trailers

3.2.2.5. Water tankers & cleaning equipment

3.2.2.6. Electric generators for power supply.

3.3. **APC Responsibilities**

3.3.1. Supply new carbon steel pipes & fittings.

3.3.2. Supply Valves & flexible hoses.

3.3.3. Prepare the sites for cranes and lowboys at both sites and transportation route (Civil Works)

3.3.4. Provide all necessary data, drawings.

4. General Requirement

4.1. Contractors' employees shall have social security coverage as stated by the law. This requirement applies to laborers, workers, and mechanics whether they are employed by the Contractor or Subcontractors.

4.2. The tenderer shall study the specification and satisfy himself thoroughly regarding the workability and shall take full responsibility for the quality and completeness of the work.

4.3. Equipment like welding machines, grinding machines, sand blasting machines, including labor, all tools & tackles shall be arranged by the contractors, at their cost

4.4. The tenderer should include charges of all these items in the price schedule while quoting

4.5. The contractors shall provide accommodation, meals, and transportation for their employees

5. **Submittals:**

The successful Contractor shall submit to the project manager the following for approval before staring the work

5.1. Method of statement
5.2. Lifting plan
5.3. Cranes, lifting slings and accessories certificates
5.4. Staff CVs and certifications
5.5. Work schedule

6. **Welding:**

All welds, joint preparation, and joint welding shall be consistent with good ship building practice to meet the relevant provision of the American welding society (A.W.S) standards.

6.1. **Welding procedure:**
6.1.1. Clean the surface before starting the welding.
6.1.2. Root bass should be executed by electrode 6010 as per (AWS A 5.1)
6.1.3. Filling & cover basses should be executed by electrode 7018 as per (AWS A 5.1)

6.2. **All welds shall be full strength seal welds & free from the following: -**
6.2.1. Cracks in the welds or adjacent surfaces.
6.2.2. Slag inclusions.
6.2.3. Porosity.
6.2.4. Lack of fusion at the edge of the weld.
6.2.5. Undercut.
6.2.6. Lack of penetration at the root of the weld.
6.2.7. Excessive penetration bead.
6.2.8. Accordingly, 100% visual inspection shall be carried out looking for the a/m defects.

7. **SAFETY, SECURITY AND HOUSEKEEPING**

7.1. Consideration to safety, personnel and environment protection shall be taken in all aspects of Contractor's work scope activities and shall fully comply with the requirements of all local safety codes, regulations, and approved standards, that includes but not limited to:
Safety work instruction for wearing personal protection equipment (PPE) in workplace, the overhead cranes and hoisting ropes, mobile crane lift, ladders and scaffolding conditions, working inside confined & semi-closed spaces, welding process, Storage and handling instructions for compressed gas cylinders, Electrical isolation and lock out procedure, Hot work permit procedure, using proper electrical plugs and cables, driving vehicles, the operating and driving forklift.

7.2. To develop safety plans, TRA (Task Risk Assessment) and rules to be followed during the erection and installation activities. The safety plans, TRA and rules are to be submitted for approval by the Employer. The Contactor is directed to follow the following Employer rules, procedures, and polices:

A. safety and protection rules and specifications
B. HSE environmental policy
C. Excavation work permit procedures
D. hot work permit procedures
E. cold work permit procedures
F. LOGO procedures
G. working in confined spaces permit procedures
H. any other policies related to entry work.

7.3. Complying with APC service provider's safety procedure (attached).

7.4. The Contractor's staff must be committed with APC safety regulations and lectures that they will attend after awarding the contract (attached).

7.5. Contractor shall follow strictly the APC safety regulation, and shall provide PPEs and all safety tools to his staff, such as: helmets, safety shoes, protection glasses, welder's safety equipment

7.6. Contractor shall isolate the construction work area by guard rails and safety ribbons.

7.7. The Contractor is responsible in case of any accident may occur among his staff (the APC hasn't any responsibility in case of any accident occurs to his staff).

7.8. All crane operator and riggers shall be certified.

7.9. Contractor shall provide APC with his lifting plan upon request, that shall include: the proposed location for lift and cranes capacity and load chart of the cranes, each lift path, the lifts schedules and time and the certified operators and riggers CVs, Contractor's plan for critical lift shall be approved by APC in advance before proceeding.

7.10. Contractor will be responsible for any damage may occur resulting from improper lifting, rigging or under estimation for load capacities of lifting component and members.

7.11. It is forbidden to any worker to work more than 14 hours per day.

7.12. Contractor's staff shall use only the main gate for in and out APC plants site and they shall comply with APC security regulations and the approved procedure of entering personnel and materials.

7.13. It is forbidden to enter weapons, drugs, alcohol ...est. to APC plants.

7.14. The site workplace shall be always kept in a clean and safe condition, The Contractor shall remove all construction waste on daily basis and prior to acceptance of the work at work completion.

7.15. During the work inside APC plants site the Contractor daily working hours are from 8:00 AM to 4:00 PM. Friday and Saturday are holidays.

7.16. It is forbidden to any worker to work more than 14 hours per day, overtime shall be approved by APC in advance

8. Technical Evaluation criteria:

No.	Description	Score
1	Compliance with tender documents and general requirement	5%
2	Contractor capability / staff technical skills and experience	30%
3	Equipment to be used in dismantling and transferring (Cranes & Lowboys)	10%
4	APC experience with the contractor (performance, quality, safety compliance & similar works)	10%
5	Project completion duration	25%
6	Safety plan & Quality Assurance including task risk assessment	10%
7	Compliance with Safety with evidence of LTI's along with schedule of all employees / manpower from social security Insurance	10%
The minimum passing score for technical evaluation is **70%** The sub-contractors will be subjected to the above evaluation regarding the field of the assigned works, if any of the sub-contractor's fails will lead to reject the tender.		

- Matrix for Tender's Evaluation will be according to below formula based on **30 %** weight for commercial evaluation and **70 %** weight for technical evaluation.
- Final Score = **((Weight of Technical Evaluation) *(Technical Score)) + ((Weight of Commercial Evaluation) *(Least Price/Bidder Offer)).**

9. BOQ

S/N	Location	Unit	QTY	Unit Price (JD)	Total Price (JD)
1	Receiving and transporting pipes, flanges, fittings, elbows, and valves from the warehouses & Handling (loading, unloading, ... etc.) and distributing pipes and other materials on their locations.	L/S	1		
2	Disassemble and clean all the flanges from the old lines to be ready for reuse.	EA	80		
3	Replace Pipeline of Station J.1 To C.3 station	Meter	1700		
4	Replace Pipeline of Station J.2 To C.3 station	Meter	1800		
5	Replace Pipeline of station M.2 To C.3 station	Meter	2000		
6	Replace Pipeline of Station D.1 To C.3 station	Meter	1000		
7	Replace Pipeline of Station F.1 To C.3 station	Meter	800		
8	Replace Pipeline before Station H.2 To H.2 station, Line # 1 (northern) & after station H.2 to C.3 to be line # 2 (middle)	Meter	120		
9	Replace Pipeline before Station H.2 To H.2 station, Line # 2 (southern) & after station H.2 to C.3, to be line # 1 (southern)	Meter	1300		
10	Replace Pipeline from Station H.2 To C.3 station, Line # 3 (Northern)	Meter	450		
11	Pipeline No. 2 from C.3 Station. To S station	Meter	100		
12	Pipeline No. 7 from C.3 Station. To S station	Meter	12		
13	Pipeline # 2 After Station K.2 & before K.1 to intersect dick # 3&9	Meter	12		
14	Pipeline No. 2 from intersect dick # 3&9 to administration building	Meter	100		
15	Pipeline No. 4 from intersect dick # 3&9 to administration building	Meter	130		
16	Pipeline No. 8 from intersect dick # 3&9 to administration building	Meter	500		
17	Specify other works needed				

THE ARAB POTASH COMPANY
Maintenance Department/ Inspection Section
تقرير بالتوصيات الفنية
WORK REQUEST NO.
5649399 / 5649400 / 5649401 / 5649402 / 5649403 /5649404 / 5649405 / 5649406 / 5649407 / 5649408

البوتاس العربية
Arab Potash

Report No. (35 / 2022)	**Page No. (1 of 31)**	**Form qp 104 – Irev.a**
Date : (10 / 3 / 2022)	**Equipment No. (all pumps stations lines)**	
Equipment Nome: (HARVESTER SLURRY PIPELINE ON PANS DIKES)		

Kindly find below inspection findings for harvester slurry line carried out during **Jan & Feb – 2022**, The summary results:

1) The total length of the pipelines inspected approximately (76) km.

2) The length of the pipelines inspected a good condition approximately (37.5) km , where the ranging measured thickness (6.0 to 10.0)mm.

3) The length of the pipelines inspected a reasonable condition approximately (25.7) Km , where the ranging measured thickness (4.5 to 5.9) mm.

4) The length of the pipelines inspected which need replacement approximately (14) Km , where the measured thickness less than (4.2) mm.

5) The elbows, spools & saddle of pumps # J.1, J.2, M.2, D.1, F.1, H.2, S. station, K.2 & K.1 suction & discharge are need replacement.

6) The attached tables are showing harvesters pipeline wall measurement thickness.

Recommendations:

1) It is recommended to replace (14) km. of the 12" carbon steel pipes, according to priority of the pipe wall thickness in the following justifications:

* **Priority # 1:** Replace about 8000 mtr, where the pipe wall thickness less than 3.5 mm.
* **Priority # 2:** Replace about 6000 mtr, where the pipe wall thickness which between (3.6 to 4.3) mm.

2) Replace all weak elbows and small spools at suction & discharge of pumps # J.1, J.2, M.2, D.1, F.1, H.2, S. station, K.2 & K.1 suction & Disch. station.

Best Regards

مدير التخطيط والموثوقية	ناظر التفتيش الهندسي	مهندس التفتيش	المسمى الوظيفـــي
م. عثمان الرهايفة	م. احمد الحواتمة	م. محمود مبيضين	التوقيـــع
10/3/2022	10.3.22	10.3.2022	

Summary of Harvester Slurry Pipelines Inspection Report.

S/No.	*Pipeline Description*	*Total Length of Pipeline (Mtr).*	*Length of pipes Good condition (Mtr).*	*Length of pipes Reasonable condition (Mtr)*	*Length of pipes required replacement. (Mtr).*
1	Pipeline of Station J.1 To C.3 station	7212	4044	876	2292
2	Pipeline of Station J.2 To C.3 station	7464	1164	4092	2208
3	Pipeline of station M.2 To C.3 station	5448	1068	1716	2664
4	Pipeline of Station D.1 To C.3 station	4752	1824	1380	1548
5	Pipeline of Station F.1 To C.3 station	4080	864	2448	768
6	Pipeline before Station H.2 To H.2 station ,Line # 1 (northern) & after station H.2 to C.3 to be line # 2 (middle)	4368	3420	828	120
7	Pipeline before Station H.2 To H.2 station, Line # 2 (southern) & after station H.2 to C.3,to be line # 1 (southern)	4272	1896	624	1752
8	Pipeline from Station H.2 To C.3 station, Line # 3 (Northern)	2244	1644	156	444
9	Pipeline No. 1 from C.3 Station. To S station (Northern)	636	576	60	0.0
10	Pipeline No. 2 from C.3 Station. To S station	636	0.0	540	96
11	Pipeline No. 3 from C.3 Station. To S station	636	612	24	0.0
12	Pipeline No. 4 from C.3 Station. To S station	648	636	12	0.0
13	Pipeline No. 5 from C.3 Station. To S station	660	372	192	96
14	Pipeline No. 6 from C.3 Station. To S station	660	660	0.0	0.0
15	Pipeline No. 7 from C.3 Station. To S station	672	0.0	660	12
16	Pipeline No. 8 from C.3 Station. To S station (Southern)	684	684	0.0	0.0
17	Pipeline # 1 before Station K.2 To intersect dick # 3&9	5580	4620	960	0.0
18	Pipeline # 2 After Station K.2 & before K.1 To intersect dick # 3&9	3468	1632	1824	12

محمود المسيحشبه

9.3.22

S/No.	Pipeline Description	Total Length of Pipeline (Mtr)	Length of pipes Good condition (Mtr)r	Length of pipes Reasonable condition (Mtr).	Length of pipes required replacement. (Mtr)
19	Pipeline No. 1 from S.1 Station. To intersect dick # 3&9 (western)	900	900	0.0	0.0
20	Pipeline No. 2 from S.1 Station. To intersect dick # 3&9	900	12	888	0.0
21	Pipeline No. 3 from S.1 Station. To intersect dick # 3&9	900	24	276	600
22	Pipeline No. 4 from S.1 Station. To intersect dick # 3&9	900	96	804	0.0
23	Pipeline No. 5 from S.1 Station. To intersect dick # 3&9	900	96	792	12
24	Pipeline No. 6 from S.1 Station. To intersect dick # 3&9	900	36	852	12
25	Pipeline No. 7 from S.1 Station. To intersect dick # 3&9	900	24	876	0.0
26	Pipeline No. 8 from S.1 Station. To intersect dick # 3&9	900	96	768	36
27	Pipeline No. 1 from intersect dick # 3&9 to administration building (eastern)	1656	1656	0.0	0.0
28	Pipeline No. 2 from intersect dick # 3&9 to administration building	1656	528	1008	120
29	Pipeline No. 3 from intersect dick # 3&9 to administration building	1656	1365	300	0.0
30	Pipeline No. 4 from intersect dick # 3&9 to administration building	1656	1524	0.0	132
31	Pipeline No. 5 from intersect dick # 3&9 to administration building	1656	1656	0.0	0.0
32	Pipeline No. 6 from intersect dick # 3&9 to administration building	1656	1608	0.0	48
33	Pipeline No. 7 from intersect dick # 3&9 to administration building	1656	1656	0.0	0.0
34	Pipeline No. 8 from intersect dick # 3&9 to administration building	1680	180	972	528
35	Pipeline No. 9 from intersect dick # 3&9 to administration building	1680	312	1368	0.0
36	**Total Length**	**76281**	**37485**	**25128**	**13668**

10-3-22

Location of the pipes which need replacement as below priority		
Priority # 1 less than 3.5		
Priority # 2 between (3.6 to 4.3)		
No.		Priorities
	J.1	
1	Replace from pipe # (1 to 4) & (62 to 114), Also spool before # (62) & after (114) at dick P.D.2 **(Before J.1)**	Priority # 1
2	Replace from pipe # (7 to 31) except pipe # (13) (From Dike # 2 & 4 to interrupt Dike # 4 & 15)	Priority # 1
3	Replace from pipe # (34 to 72) + pipe # (78) at dick # 4 (From interrupt 4 & 15 to M.1 station)	Priority # 1
4	Replace from pipe # (01 to 32) at dike # 4 **Middle pump** (From M.1 to interrupt dike # 4 &6)	Priority # 1
5	Replace from pipe # (51 to 87) at dick # 04 (From interrupt 4 & 6 to 4 & 7)	Priority # 1
	J. 2	
1	Replace Pipe # (9) & from pipe # (131 to 134), also spools before pipe # (131) at dick # 17 **(before J.2)**	Priority # 1
2	Replace spool between pipe # (5 & 6), Also Pipe # (9) , spool & (10) / And from pipe # (16 to 37) at dick # 17 + PD.1 **(After J.2)**	Priority # 1
3	Replace from pipe # (1 to 114) at dike PD.1 + Dike # 17 (From intersection J.1 With J.2 to Dike # 4)	Priority # 1
4	Replace pipe # (4) (beginning Dike # 2 & 4 to interrupt Dike # 4 & 15)	priority # 2
5	Replace from pipe # (01 to 14) at dike # 4 (From interrupt 4 & 15 to M.1 station)	priority # 2
6	Replace from pipe # (16 to 47) at dike # 4 (From interrupt 4 & 6 to 4 & 7)	Priority # 1
	M. 2	
1	Replace from pipe # (1 to 64) at dick # 15 (After M.2)	priority # 1
2	Replace from pipe # (71 to 95) + (106) + (139 to 150) at dick # 15 (After M.2)	priority # 2
3	Replace from pipe # (3 to 49) at Dike # 4 (From interrupt 4 & 15 to M.1 station)	priority # 2
4	Replace from pipe # (6 to 30) at dike # 4 **South pump** (From M.1 to interrupt dike # 4 & 6)	priority # 2
5	Replace from pipe # (1 to 15) + (51 to 64) at dike # 4 (From interrupt (4 & 6 to 4 & 7	priority # 2
6	Replace from pipe # (76 to 90) at dike # 4 (from ierrupt 4 & 7 to 4 & 8)	Priority # 1
	D. 1	
1	Replace from pipe # (166 +167) & spool after 167 at dick # 6 (Before D1 station)	Priority # 1
2	Replace from pipe # (5 to 43) +(56 to 88) at dike # 4 (From interrupt 4 & 6 to 4 & 7)	Priority # 1
3	Replace from pipe # (1 to 10) at dike # 4 (From interrupt 4 & 7 to 4 & 8)	Priority # 1
4	Replace from pipe # (30 to 49) + (60 to 64) + (67 to 85) at dike # 4 (From interrupt 4 & 7 to 4 & 8)	priority # 2
	F. 1	
1	Replace from pipe # (131 to 137) at dike # 7 (before F.1 station)	priority # 2
2	Replace pipe # (29) + from pipe # (50 to 59) at dike # 7 (After F.1 station)	priority # 2
3	Replace from pipe # (01 to 43) + pipe #(65) + pipe # (90) at dike # 4 (From interrupt 4 & 7 to 4 & 8)	priority # 2
	H.2	
	H.2 (Line # 2 Southern, Before H.2 station)	
1	Replace from pipe # (83 to 92) + (144 to 173) at dick # 8 (Before H.2 station)	Priority # 1
	# هنا تم تغير الترتيب نظرا لوجود المضخات , و حسب ترتيب خطوط التفريغ على ارض الواقع :	
	H.2 (Line # 1 Southern, After H.2 Station)	
1	Replace from pipe # (01 to 111) + pipe # (183) at dike # 8 (From station # H.2 to interrupt 4 & 8)	priority # 2
	H.2 (Line # 2 Middle pipe, After H.2 station)	
1	Replace from pipe # (102 to 117) at dike # 8 (From station # H.2 to interrupt 4 & 8)	priority # 2

	H.2 (Line # 3 Northern, After H.2 station)	
1	Replace pipe # (138) + from pipe # (151 to 186) at dike # 8 (From station # H.2 to interrupt 4 & 8)	**Priority # 1**
	AFTER C.3 TO S. STATION. (Line # 1 is northern)	
1	Line # 1, Replace elbow between pipe # (40 & 41) at dick# 08 (between C.3 & S. station)	**priority # 2**
2	Line # 2, Replace from pipe # (09 to 15) + pipe # (40) at dick# 08 (between C.3 & S. station)	**priority # 2**
3	Line # 5, Replace pipe # (8+9) + pipe # (42) + from pipe # (49 to 54) at dick# 08 (between C.3 & S. station)	**Priority # 1**
4	Line # 7, Replace pipe #(47) at dick# 08 (between C.3 & S. station)	**Priority # 1**
	FROM S. STATION TO INTURRUPET DICKS 3 & 9.	
1	& S.3 pump Discharge line, Replace from pipe # (08 to 34) +(48 to 70) at dick # 03 (From disch. Pump to interrupt 3 (9	**Priority # 1**
2	S.5 pump Discharge line, Replace pipe # (34) at dick # 03 (From disch. Pump to interrupt 3 & 9)	**Priority # 1**
3	S.6 pump disch. Line, Replace pipe # (1) at dike # 03 (From disch. Pump to interrupt 3 & 9)	**Priority # 1**
4	S.8 pump Discharge line, Replace pipe # (35) +(69+70) at dick # 03 (From disch. Pump to interrupt 3 & 9)	**Priority # 1**
	K.2	
	(After K.1 station, Line # 2)	
1	Replace pipe # (70) at dike # 9 (After K.1 station to interrupt 3 & 9)	**Priority # 1**
	ALL LINES FROM INTURRUPET DICKS 4 & 9 TO ADMINISTRATION BUILDING (Line # 1 is eastren)	
1	Replace from pipe # (41 to 50) at dick # 03 (between interrupt 9&3 to administration building)	**priority # 2**
2	Line # 4, Replace from pipe # (115 to 125) at dick # 03 (between interrupt 9&3 to administration building)	**priority # 2**
3	Line # 6, Replace from pipe # (112 to 115) at dick # 03 (between interrupt 9&3 to administration building)	**priority # 2**
4	Line # 8, Replace from pipe # (02 to 36) + (47 to 54) + pipe # (91) at dick# 03 (between interrupt 9 & 3 to administration building)	**priority # 2**

Station. J1 ما قبل الـ (1800 mtr)

Station J1 ما بعد الـ

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/2022)

STATION NO (J1) DICK (PD.2) INSPECTION DATE (12 / 1 /2022)

INSPECTE BY فهد الجهني SIZE (12")

PAGE (1 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
Valve								114	3.6	4.9	4.7	9	8.3	7.1	6.9
Spool	5.0	5.0							Valve			10	7.6	7.7	7.8
Tee	7.9	8.5	6.5					Spool	3.5	3.0	hole	15	7.6	7.6	7.7
1	3.8	4.0	4.1						Expansion			23	7.5	7.7	7.7
2	4.3	3.8	3.9										Expansion		
3	5.2	4.4	5.1									24	7.8	7.8	8.2
	Expansion							115	8.0	8.2	8.7	30	7.6	8.0	8.0
4	4.6	3.8	3.0					117	8.0	8.0	7.6	31	8.1	7.7	7.9
5	5.1	4.9	4.9						Expansion			elbow	7.2	6.9	
10	5.1	4.9	5.2					118	7.3	7.4	8.0		Expansion		
15	4.9	5.1	5.2					121	7.6	7.7	7.7				
20	5.3	4.7	4.8						Suction						
25	5.4	4.6	4.5						Pump J1						
35	5.3	5.3	5.4												
39	4.5	4.8	5.8					elbow	13.6	12.2	11.6				
	Expansion							elbow	11.7	11.8					
40	4.9	4.7	5.0					Spool	4.4	4.3	5.0				
45	5.6	5.3	5.1						Expansion						
48	6.0	5.7	5.2					red.	22.0						
49	5.5	5.2	4.9					Spool	7.4	8.6	8.2				
50	6.0	5.3	5.8						Pump J1						
55	5.1	5.2	5.3												
61	6.3	6.0	5.7						discharge						
	Expansion							Spool	10.3	10.4	10.3				
								red.	7.1	7.1					
	Blind Flange								Expansion						
Tee	9.7	9.4	9.2					Spool	15.0	14.5	15.0				
Spool	2.7	2.9						Spool	6.8	6.4	7.0				
62	3.7	4.5	5.3					Spool	8.5	8.0	7.6				
63	3.5	3.5	4.1					elbow	8.5	8.5	9.0				
64	2.7	3.3	4.1					elbow	7.9	7.6	6.7				
65	4.3	3.3	4.3					Spool	8.6	8.7	8.6				
70	4.3	4.1	4.2					elbow	7.6	7.7	7.5				
74								Spool	7.3	7.5	7.0				
75								Spool	14.2	14.5					
76	3.9	3.4	4.1					1	7.4	8.0	8.7				
	Expansion							2	7.5	7.8	8.0				
77	4.0	2.7	2.6					5	8.1	8.1	7.5				
86	3.7	3.8	3.6					elbow	7.0	7.4	6.7				
87	5.2	4.6	5.6					6	7.8	8.0	7.5				
89	3.6	4.3	5.2					8	7.7	8.1	7.9				
90	4.1	3.0	4.3						Expansion						
95	4.1	4.0	5.0												
100	4.1	3.5	3.9												
110	3.6	4.9	4.5												

Station J_2 ما قبل الـ (2000 mtv)

وما بعد الـ J_2 لغاية التقاطع مع الـ J_2

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/2022)

STATION NO (J_2) DICK (17) INSPECTION DATE (12 / 1 /2022)

INSPECTE BY , محمود اعبيصه SIZE (12")

PAGE (2 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
1	8.1	8.6	7.9	115	5.2	5.0	5.2	11	8.2	7.8	8.2				
5	8.0	7.8	7.7	120	4.5	5.4	5.0	15	9.4	9.4	9.7				
7	8.7	7.7	8.1	125	5.1	5.6	5.9	16	4.5	4.4	4.0				
elbow	10.1	8.6		128	4.4	4.2	5.7	spool	4.2	4.6	4.5				
under ground 8					Expansion			17	4.1	4.0	4.6				
elbow				129	4.5	4.9	5.7	18	4.2	3.6	4.2				
	Valve			130	5.0	5.2	5.9	19	3.5	3.9	4.0				
spool	4.7	5.3	5.4					20	4.0	4.1	3.8				
Tee	6.5	7.1	8.8			UP		23	3.3	3.6	3.3				
9	3.8	4.2	4.3	spool	4.2	3.8	5.8		Expansion						
10	4.6	4.8	4.6	Tee	10.4	7.1	7.5	24	3.5	3.4	3.7				
15	4.7	5.0	5.3	spool	3.6	4.1	4.9	25	4.1	5.0	4.2				
18	6.1	5.8	5.9	131	3.9	4.1	4.9	30	4.6	3.2	3.5				
19	5.1	5.2	5.2	134	3.0	3.9	4.3	35	4.7	3.9	3.9				
20	6.1	6.0	6.2					37	4.0	3.7	4.5				
24	4.7	4.9	5.0												
	Expansion				Suction										
25	5.7	5.5	5.5		Pump J_2										
30	6.5	5.3	4.9												
35	4.9	5.0	5.2	spool	4.7	4.6									
40	4.4	4.6	5.2	elbow	7.5	6.0	6.7								
45	4.9	5.1	5.2	elbow	5.4	4.3	5.4								
50	5.7	5.3	5.6	spool	7.5	6.6	6.7								
60	6.1	6.4	5.7		Expansion										
65	5.7	6.1	5.8	red.	7.6	7.8	8.6								
	Expansion			spool	8.0	7.4	8.2								
sleeve 66	6.9	5.0	6.5												
elbow	7.9	8.0	7.1												
67	7.0	6.6	6.1		Pump J_2										
70	6.2	6.4	6.2												
75	6.9	6.5	6.6		Disch. line										
	expansion														
76	6.2	5.6	5.0	spool	9.5	10.0	9.0								
elbow				red.	30.0	30.0	29.0								
77	5.5	5.4	5.7		Expansion										
	Expansion			spool	3.4	3.9	4.3								
78	5.0	5.2	4.5	elbow	5.3	5.4	6.1								
80	5.6	5.2	6.0	spool	5.0	4.5	5.1								
85	4.6	6.0	5.5	1	9.3	9.1	8.8								
90	4.7	5.3	5.0	5	7.9	7.7	7.9								
95	6.1	5.7	6.1	spool	3.9	3.6	4.0								
101	5.4	5.8	6.1	6	8.8	8.6	8.5								
	Expansion			8	8.6	8.4	8.5								
102	6.1	5.9	5.6	9	4.5	4.5	4.3								
105	5.1	5.5	5.4	spool	4.5	4.7	4.4								
110	5.6	5.6	6.3	10	4.2	4.3	4.4								

ما بعد تقاطع الـ J1 والـ J2 (الخطين)

لغاية التقاطع مع Dike 4 (1400 mtr)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/2022)

STATION NO (J1 + J2)

INSPECTE BY محمود العسعس

DICK (Pd.1)

INSPECTION DATE (13 / 1 / 2022)

SIZE (12")

PAGE (3 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
	J1								J2						
1	5.3	4.9	5.0												
Spool	7.9	7.7	7.2					1	4.1	4.2	4.4				
2	7.5	7.7	7.5					2	4.1	3.2	3.3				
5	7.4	7.5	7.5					5	3.1	3.8	3.5				
10	6.9	7.2	7.5					10	3.4	3.4	3.6				
20	7.5	7.9	7.9					20	5.1	5.0	4.0				
23	7.4	7.6	7.5					24	4.1	4.6	4.0				
	Expansion								Expansion						
24	7.4	7.6	7.6					25	4.1	3.9	3.5				
	Expansion								Expansion						
25	7.2	7.3	7.5					elbow	4.5	5.9	6.0				
30	7.6	7.8	7.7					26	2.6	4.1	3.0				
35	8.2	8.1	7.8					31	4.3	4.0	4.2				
40	8.4	8.6	8.6					36	3.9	4.0	3.8				
50	8.8	8.4	8.4					41	3.7	4.0	3.3				
59	7.6	8.5	8.7					51	4.6	4.3	4.3				
	Expansion							60	4.5	3.9	3.9				
60	8.3	8.5	8.7						Expansion						
70	8.5	8.7	8.7					61	4.5	4.1	3.8				
80	8.9	9.0	8.6					71	4.9	5.0	4.3				
85	8.7	8.8	8.5					81	4.1	3.5	3.5				
90	8.5	8.6	8.6					86	3.9	4.5	4.4				
96	7.0	7.8	8.0					91	3.8	4.7	4.8				
	Expansion							97	3.4	4.9	3.9				
97	7.6	7.3	7.5						Expansion						
102	7.7	7.8	7.9					98	4.4	4.3	4.4				
107	9.7	9.6	9.2					103	4.1	5.0	4.6				
111	9.6	9.2	10.5					108	4.2	4.1	4.1				
	Expansion							112	4.5	4.3	5.5				
112	8.1	8.3	8.4						Expansion						
sleeve 113	8.5	8.9	9.1					113	4.4	5.0	4.3				
								elbow	5.7	5.9	7.8				
								elbow	8.7	7.0	6.8				
								sleeve 114	5.2	4.8	4.3				

(400 mtr)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/2022)

STATION NO ($\delta_1 + \delta_2$) DICK (4) INSPECTION DATE (13 / 1 /2022)

INSPECTE BY محمود محمد الحجاجي SIZE (12")

PAGE (4 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
بعد	δ_1		بداية الـ					δ_2	بداية						
	Dik 4		تقاطع					Dike	تقاطع						
									بعد (4)						
	Expansion							Expansion							
1	7.3	7.5	8.1					Expansion							
4	7.2	7.2	8.2					1	5.4	4.9	4.7				
	Expansion							4	4.5	4.0	4.3				
5	7.6	8.1	8.1						Expansion						
6	8.5	8.4	7.5					5	5.5	4.7	4.3				
7	2.7	2.8	2.6					6	5.7	4.1	4.7				
12	2.9	2.6	2.0					7	5.1	4.3	4.0				
13	9.3	9.4	9.4					12	5.3	4.1	4.0				
14	2.6	2.5	2.7					13	4.4	4.5	4.9				
19	3.3	2.1	2.2					14	5.4	5.2	5.5				
24	3.4	2.9	3.5					19	4.8	4.9	4.7				
29	3.6	3.2	3.0					24	4.9	4.5	4.7				
30	4.1	3.4	3.0					28	4.3	4.5	4.6				
	Expansion							29	5.7	6.1	5.9				
sleeve 32	8.9	9.0	9.9					30	5.9	5.0	5.5				
									Expansion						
								sleeve 32	9.8	10.4	9.6				

(1800 mtr)

Station M_2 ما بعد الـ

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/2022)

STATION NO (M_2) DICK (15) INSPECTION DATE (13 / 1 /2022)

INSPECTE BY: محمود العبسي SIZE (12")

PAGE (5 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
				68	4.6	4.5	4.8								
Suction				69	4.8	4.4	4.3								
				70	4.9	5.2	5.4								
M_2				75	5.0	4.1	3.5								
				80	4.4	5.4	5.2								
pump	station			85	5.2	5.0	4.0								
Tee	6.0	6.6	6.3	92	5.5	5.5	5.4								
Spool	3.5	4.0	4.8		Expansion										
elbow	9.4	7.8	6.3	93	4.3	3.8	3.0								
Spool	4.3	5.0	5.9	95	4.4	4.8	3.9								
spool	4.2	3.5	3.8	100	4.7	4.3	5.0								
elbow	5.8	6.5	6.4	101	5.3	5.5	5.2								
elbow	6.3	6.7	6.6	102	5.0	4.3	4.3								
Spool	5.1	5.4	6.0	105	5.2	5.0	5.5								
	Expansion			106	3.9	4.5	4.5								
red.	5.8	6.1	9.7	110	5.8	5.6	5.4								
Spool	8.6	7.9	8.1	115	5.2	5.0	5.0								
				120	4.7	4.8	4.3								
	pump	M_2			Expansion										
				121	5.0	5.1	4.3								
Spool	5.5	5.4	5.9	125	4.3	4.5	4.5								
red.	11.0	11.0	10.5	130	5.0	6.3	4.6								
	Expansion			135	4.7	5.0	5.2								
Spool	6.1	6.1	5.8	140	4.3	4.2	3.0								
elbow	6.4	6.6	6.5	145	4.3	5.6	5.1								
elbow	5.8	5.8	5.5	150	4.5	4.4	4.0								
Spool	5.9	5.8	5.5	spool	4.8	5.3	5.0								
Spool	4.8	5.3	5.4	spool	5.1	4.4	3.8								
elbow	9.5	8.1			Expansion										
spool	5.3	4.9		151	5.6	5.6	5.0								
Spool	9.2	8.9		elbow	11.3	11.2									
1	3.1	3.5	3.3	spool	9.8	9.7									
2	3.4	3.3	3.4	elbow	11.1	11.2	11.3								
3	3.3	3.2	2.9	spool	9.8	9.8	9.2								
5.	4.7	3.3	3.1	elbow	11.8	11.9	11.1								
10	4.4	3.1	3.0	elbow	12.3	15.3	13.2								
15	2.9	3.3	3.1	spool	15.5										
20	3.4	3.0	3.1												
25	2.8	3.0	3.0												
30	3.0	2.6	2.9												
40	2.8	3.0	3.1												
50	3.0	3.1	2.9												
	Expansion														
51	2.9	2.6	3.0												
64	2.1	3.0	3.1												
65	6.0	6.3	6.0												

قبل المحطة M1 الجديدة.

(1000 متر)

من تقاطع Dike 15 مع Dike 4

ولغاية محطة الـ M1 الجديدة.

المتبقي من بيانات التاريخ.

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (M2+σ_1+σ_2 DICK (4 + 15) INSPECTION DATE (31/ 1 /2022)

INSPECTE BY: محمد عبد الحميد SIZE (12")

PAGE (6 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1)		الجنب	رأس	(2)		الجنب	رأس	(3)		الجنب	رأس				
	M2					σ_1				σ_2					
1	8.5	8.7	8.8	1	7.5	7.1	7.3	1	4.8	4.4	4.0				
2				2				2							
3	4.0	4.3	3.9	3	7.7	7.5	7.4	3	5.4	4.1	4.8				
5	4.0	4.1	3.9	5	7.5	7.7	8.1	5	5.6	4.6	5.0				
10	3.9	4.1	3.8	10	8.2	8.0	7.2	10	5.0	4.1	4.2				
15	4.1	4.1	4.0	15	7.9	7.8	8.9	15	5.3	4.9	4.5				
20	4.0	4.2	3.9	20	7.9	7.0	8.1	20	5.6	5.7	4.7				
25	4.1	4.0	4.4	25	7.6	7.6	7.7	25	5.0	5.1	4.7				
35	4.1	4.1	4.3	35	7.6	7.5	7.4	35	4.4	5.4	4.9				
36	4.1	4.4	4.1	34	3.8	2.9	4.4		Expansion						
40	4.0	4.6	4.2	35	2.9	4.0	3.8	36	5.5	6.0	6.1				
45	4.1	4.3	3.9		Expansion			40	5.8	6.5	5.8				
	Expansion			36	4.5	4.0	3.7	45	5.3	5.3	5.3				
46	4.3	3.9	3.9	40	3.7	3.5	2.9	46	5.6	6.3	5.4				
49	4.2	4.6	4.7	45	3.1	3.4	3.7	50	5.5	4.9	4.6				
50	4.8	4.6	4.4	46	3.1	2.8	4.5	55	5.2	5.8	5.5				
55	4.5	4.7	4.5	50	4.4	4.8	4.3	65	5.6	5.8	5.8				
65	4.7	5.1	4.7	55	3.5	2.8	3.5	72	5.0	4.8	4.6				
72	5.3	5.1	5.0	65	4.2	3.8	4.0		Expansion						
73	5.1	5.3	5.1	72	3.7	3.1	3.0	73	5.8	5.5	5.4				
77	5.4	5.5	4.9		Expansion			77	5.9	5.2	6.0				
78	7.7	6.3	6.5	73	5.6	4.8	4.5	78	4.7	4.9	5.1				
82	5.9	6.2	6.6	77	4.8	5.1	5.3	82	5.0	5.0	5.0				
elbow	10.6	10.5	10.3	78	3.5	4.3	4.2	83	9.5	9.1	9.3				
spool	9.6	8.7	9.1	82	4.5	5.0	5.1	elbow	10.0	10.1	10.3				
83	9.8	10.0	9.8	83	9.5	9.0	8.7	spool	9.1	9.0	9.2				
elbow	10.4	10.3	10.1	elbow	9.9	9.8	9.5	elbow	9.9	9.8	9.3				
spool	10.1	9.5	9.6	spool	9.3	9.2	9.1	elbow	9.5	9.3	9.1				
elbow	9.6	10.5	10.1	84	9.5	9.3	9.9	84	9.0	8.9	8.9				
spool	10.1	10.3	9.5	elbow	10.5	10.3	10.3	85	9.5	9.1	9.0				
spool	10.2	9.2	9.1	spool	9.5	9.3	9.2		Expansion						
spool	10.1	9.3	9.3	elbow	10.0	10.1	10.3	red.	23.1	23.1	22.5				
	Expansion			spool	9.5	9.3	9.1								
red.	23.0	22.1	21.9		Expansion										
				red.	22.5	22.1	23.1								
	Pump				Pump				Pump						

(500 متر)

- عدد الضغطات من الشمال الى الجنوب
- عدد الخطوط من جهة الشارع

ما بعد محطة الـ M1 الجديدة.

ولغاية ما (ة) Dike 6 ع Dike 4

THE ARAB POTASH COMPANY

البوتاس العربية

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

REPORT No. (/20)

STATION NO (M1) DICK (4) INSPECTE BY محمود محمد المسماني

INSPECTION DATE (31 / 1 / 2022)

SIZE (12")

PAGE (7 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1) الخطوة رقم				(2) الخطوة رقم				(3) الخطوة رقم							
disch. line				disch. line				disch. line							
red	23.1	22.9	22.3	red	25.1	24.2	23.1	redu	23.1	22.9	22.7				
Expansion				Expansion				Expansion							
1	9.5	9.3	9.7	1	9.7	9.5	9.6	1	9.3	9.5	9.1				
2	9.3	8.9	8.8	2	9.5	9.1	9.3	2	9.1	8.9	8.7				
elbow	10.5	10.3	9.5	elbow	10.5	10.1	10.0	elbow	10.0	9.9	9.8				
elbow	10.3	10.7	10.1	elbow	9.9	9.5	10.1	elbow	10.1	10.3	10.4				
spool	9.5	9.3	9.1	spool	9.5	9.1	9.2	elbow	10.1	10.5	10.6				
elbow	10.5	10.3	10.5	elbow	10.1	10.3	10.4	3	9.5	9.1	9.8				
3	9.5	9.3	9.0	spool	8.9	8.8	8.9								
				3	9.2	9.1	9.3								
	M2				J1				J2						
1															
2	6.2	5.7	5.2	1	5.1	5.6	4.2	1							
5	4.9	5.4	5.5	2	2.8	3.1	3.4	2	6.1	6.0	5.4				
10	5.5	5.7	5.2	5	3.5	2.5	2.9	5	5.5	4.7	4.2				
15	4.9	5.0	4.7	10	3.8	3.5	3.2	10	4.0	6.5	4.0				
25	5.0	5.7	4.9	15	3.8	3.6	2.8	15	4.2	5.9	4.2				
30	4.7	4.9	5.0	25	3.5	4.0	3.1	25	4.2	4.6	4.3				
37	5.4	5.0	5.0	30	4.0	3.9	3.1	30	4.2	4.2	3.9				
	Expansion			37	4.0	3.8	3.1	37	5.6	5.1	5.1				
				33	10.0	9.5	10.1	3	Expansion						
32	10.0	9.7	9.5	37	10.1	9.3	9.7	32	6.7	6.4	6.6				
					Expansion										
	J2			32	8.8	9.0	9.1								
					J1				M2						
	الجهة الشمالية								خط الشريع						
	هي الخطوة رقم (1)								الخطوة رقم (3)						
	وخط الشريع								هو الخط رقم (1)						
	التابع لها هو								من جهة						
	خط رقم (3)								الشارع						

(2500 ...

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (D1) DICK (6) INSPECTION DATE (6 / 2 /2022)

INSPECTED BY محمود ابراهيم SIZE (12")

PAGE (8 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
D1				115	6.1	6.3	6.4	5	5.4	5.6	5.4				
				120	5.0	5.3	5.1	6	4.5	4.3	5.4				
				125	5.5	6.1	5.8		Expansion						
1	7.8	7.9	7.5	127	5.6	5.7	5.2	7	4.5	4.5	4.9				
2	7.5	8.7	8.6		Expansion			8	4.2	4.6	4.8				
	Expansion			128	5.3	5.6	5.6		Expansion						
3	7.5	7.3	6.9	130	6.3	5.3	5.8	9	7.9	7.9	7.9				
5	7.3	7.7	7.6	131	5.4	5.2	5.1	10	7.9	7.4	7.3				
10	7.2	7.8	7.5	132	5.0	5.2	4.6	15	7.7	7.4	8.0				
15	7.0	7.3	7.0	133	5.1	5.1	5.4	20	7.4	7.2	7.3				
20	7.3	7.9	8.0	134	4.8	5.8	5.5	25	7.7	7.2	7.0				
24	7.5	7.5	8.0	135	5.4	5.9	5.7	30	7.3	7.2	7.0				
	Expansion			136	5.1	5.5	5.7	31	7.9	7.1	7.1				
25	8.0	7.2	7.3	140	5.3	5.7	5.3		Expansion						
30	8.0	7.2	7.1	145	5.3	5.5	5.0	32	7.7	7.1	7.3				
35	7.8	7.4	7.7	150	5.0	5.2	5.0	35	7.5	6.9	7.0				
40	7.8	7.3	7.1	156	5.5	6.3	6.1	40	7.5	6.9	7.0				
45	6.6	7.2	7.0		Expansion			45	7.4	7.6	7.8				
	Expansion			157	5.4	6.3	6.2	50	7.6	7.8	7.6				
46	6.3	6.3	6.6	160	5.4	5.9	5.3	51	9.1	9.2	9.0				
47	6.8	6.4	6.6	165	5.6	5.5	5.7		Expansion						
	Expansion				Expansion			elbow	8.8	8.4	8.0				
48	5.7	5.7	5.4		Suction			52	9.4	9.5	8.9				
50	6.7	6.7	6.7		line										
55	6.5	6.5	6.3												
60	6.8	6.5	6.5	166	2.7	3.7	4.4								
65	6.8	7.0	6.6	167	2.0	4.5	4.6								
	Expansion			spool	2.4	2.9	4.5								
66	6.9	6.9	7.0	elbow	8.1	6.4	4.8								
67	4.2	4.2	4.3	elbow	5.4	3.1	3.7								
68	6.5	6.4	6.5	spool	8.0	7.4	7.8								
69	6.4	6.2	6.3		Expansion										
70	7.2	7.0	6.9	red	20.0	23.1	25.1								
71	6.2	6.4	6.5	spool	6.9	6.7	7.8								
80	6.8	7.1	6.7												
86	6.9	6.8	7.0												
87	5.7	6.5	6.6		Pump D1										
88	5.5	5.2	5.0												
89	6.4	5.8	6.1		discharge										
90	5.6	6.3	5.3	spool	3.9	2.2	2.9								
91	6.2	5.7	6.0	red.	25.1	23.9	25.0								
92	5.5	5.5	5.3		Expansion										
95	5.5	8.9	5.5	elbow	9.5	9.8									
100	5.3	6.1	5.6	spool	9.5	9.8	9.4								
105	5.2	5.7	5.9	spool	9.1	9.8	9.5								
110	5.9	5.5	5.3	1	5.0	5.3	5.1								

Dike 4 ج Dik 6 ما بعد تقاطع (1000 م

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/ 20)

STATION NO (M1 + D1) DICK (4 + 6) INSPECTION DATE (/ / 20)

INSPECTE BY محمود العبيضين SIZE (12")

PAGE (9 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1)				(2)				(3)				(4)			
Expansion				Expansion				Expansion				Expansion			
1	8.9	9.3	8.8	1	8.4	9.5	9.7	1	5.1	5.9	5.3	1	8.8	9.2	9.9
5	9.7	9.2	8.9	5	9.3	9.0	9.3	5	4.4	4.2	4.3	4	8.9	9.8	9.5
10	9.1	9.6	9.1	10	8.6	9.3	9.5	10	4.4	4.1	3.9	5	3.2	3.9	4.2
15	9.2	9.1	9.3	14	8.9	9.2	9.5	15	4.8	5.3	5.2	7	4.0	3.9	4.2
16	3.2	9.5	9.2	Expansion				Expansion				10	4.9	4.5	3.6
20	3.6	2.9	3.5	15	9.4	9.5	9.3	16	4.4	4.6	4.6	15	3.8	2.5	3.0
25	3.5	3.3	3.9	20	9.4	9.1	9.3	20	4.8	4.5	4.9	20	2.8	2.8	2.9
30	3.2	3.6	3.8	25	8.8	8.9	9.5	24	5.5	5.8	5.6	25	3.9	4.3	4.3
35	3.0	2.6	3.0	30	8.6	9.0	9.2	25	5.4	5.9	5.8	30	3.8	4.3	4.0
40	3.2	2.9	3.0	35	8.7	9.0	9.3	30	5.2	4.9	5.0	35	3.9	4.0	3.8
43	4.2	3.5	3.9	40	8.9	8.9	9.4	35	4.7	4.6	5.5	40	3.0	3.9	4.2
	Expansion			43	9.0	9.5	9.9	40	4.6	4.9	4.6	43	3.3	3.0	3.9
44	3.3	3.0	2.9	50	9.5	9.0	9.3	43	5.7	5.2	5.5		Expansion		
47	3.0	2.9	3.3		Expansion			49	6.5	6.2	5.9	44	9.5	9.5	9.5
48	9.0	9.3	9.2	51	3.8	4.0	3.9	50	6.0	5.9	5.8	50	9.7	9.3	9.2
50	9.5	9.3	9.1	55	3.7	4.2	3.8		Expansion			55	9.5	9.3	9.8
55	9.5	9.2	9.1	60	4.2	4.6	4.0	51	4.4	4.3	3.9	56	3.9	3.2	3.0
60	9.0	9.1	9.5	65	5.4	4.7	4.0	55	5.7	5.0	4.3	60	4.0	3.5	3.5
65	9.1	9.4	9.7	70	3.4	4.0	4.0	60	5.4	5.6	4.2	65	3.0	3.1	3.0
70	9.0	9.1	9.2	75	4.0	4.1	3.9	65	4.8	4.7	4.9	70	3.1	2.3	3.0
75	9.1	9.3	9.5	78	3.2	3.4	3.3	70	5.5	5.3	4.9	75	3.1	3.5	3.0
80	8.9	8.8	8.7	80	4.3	3.7	3.9	75	4.8	4.5	4.3	80	3.5	3.8	3.2
88	9.4	8.5	8.7	87	4.2	4.9	3.9	80	5.6	5.3	4.9	87	3.4	3.9	3.2
	Expansion			88	8.9	8.8	9.0	87	5.0	5.5	5.3	88	5.0	4.7	5.1
89	8.9	8.7	8.5		Expansion			88	9.3	9.8	9.1		Expansion		
				89	9.0	8.7	8.8		Expansion			89	9.1	9.8	9.5
								89	8.9	9.5	9.3				

J2 J1 M2 D1

(1600 + 1300) m.m

قبل محطة الـ F1

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (F1)

INSPECTE BY محمود العيسى

DICK (7)

INSPECTION DATE (7 / 2 / 2022)

SIZE (12")

PAGE (10 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
F1				85	4.7	5.1	5.2					Expansion			
				Expansion				Pump				Tee			
				86	4.9	4.6	4.5					65	5.3	5.1	4.9
1	8.8	9.2	9.0	93	5.7	5.7	5.5					66	5.3	5.1	4.9
2	8.9	8.6	9.0	Spool	7.4	7.3									
								Discharge				Expansion			
Expansion				Tee	9.3	9.0	8.6	Spool	11.3	11.2	11.0				
3	4.2	6.0	6.1	94	5.5	5.6	5.0	red	25.0	25.7	23.5	Tee			
5	7.0	6.5	7.0	95	5.5	5.6	4.9					67	5.3	5.7	5.1
10	6.5	6.6	6.8					Expansion							
15	6.5	6.5	6.9	Expansion				pipe	9.7	9.6	9.5	70	5.4	4.9	5.2
18	6.7	7.2	7.3	96	5.4	6.0	5.0	elbow	4.9	5.4	7.0				
												Expansion			
Expansion				100	5.1	5.5	5.4	elbow	7.3	5.6	4.9	71	5.2	4.9	5.1
19	6.5	7.4	7.0	105	5.1	5.3	5.0	pipe	8.4	7.5	7.3	74	5.3	5.6	5.2
25	6.5	7.3	7.1	110	5.0	5.2	5.3					75	4.8	4.7	4.6
30	6.5	6.7	6.6	112	4.9	6.0	5.5	Expansion				80	4.4	4.8	4.7
37	6.5	7.7	7.0					1	5.7	5.8	5.9	90	5.2	4.7	4.9
				Expansion				5	5.3	5.8	5.9				
Expansion				113	5.0	6.0	6.0	8	5.9	6.2	6.6	Expansion			
38	6.8	6.9	7.0	120	5.5	6.0	6.1					91	5.9	5.5	5.2
								Expansion				92	5.9	5.7	5.4
				125	5.3	5.3	5.2	9	6.4	6.4	6.3	95	5.5	5.3	5.5
elbow	8.1	8.2	8.3	128	5.5	7.0	5.5	Spool	5.3	5.2		96	8.1	8.7	8.2
47				130	5.0	7.7	5.6	Tee				97	5.9	6.2	5.7
								10	5.2	6.9	5.9				
elbow	8.0	8.0	8.0	Expansion				11	6.1	4.9	5.8	98	5.7	6.2	
48	7.3	6.9	6.5	131	4.4	3.7	4.5								
								Expansion				99			
50	7.2	6.6	6.0	135	4.5	5.0	4.0	12	5.9	5.9	6.8	elbow	8.0	7.5	7.7
elbow	9.0	7.5	6.1	137	4.0	4.0	4.1	15	5.3	4.5	4.5	100	5.5	5.5	5.9
51	6.5	5.9	6.0					20	5.9	5.7	5.1	101	5.0	5.0	5.3
53	7.2	6.7	6.3	Expansion				25	5.6	5.5	5.4	elb	8.6	8.9	8.8
								26	5.4	5.5	5.3	103	5.8	5.3	5.4
Spool	7.9	7.7	7.0					27	5.1	5.2	5.0	109	5.9	6.0	
Tee	8.8	8.9	8.1	F1 Station				28	5.5	5.0	4.9				
54	5.8	5.7	6.4					29	4.3	4.1	4.1	Spool			
56	7.1	6.8	5.5	Suction											
								Expansion				Expansion			
elbow	9.0	7.8	7.0									110	8.6	8.3	8.5
57	6.4	7.0	6.9					30	5.6	5.0	4.7	111	8.9	8.9	9.0
58	7.3	7.3	5.5	Spool	9.4	9.5	9.3	35	5.1	5.5	4.9	Spool	14.0	10.0	11.3
elbow	8.8	7.4	8.9	Tee	8.9	8.8	8.7	40	5.2	4.9	4.8				
59	7.6	7.3	6.8	Spool	9.8	8.9	8.7	45	5.0	5.1	4.9	Expansion			
60	7.0	7.3	5.9	Spool	7.1	3.8	4.0	48	5.0	4.6	4.8				
				Spipe	3.4	3.9	3.9	49	4.4	4.4	4.9				
Expansion				Spool	2.6	4.0	7.5								
61	5.7	6.2	6.0	Spool	4.2	3.5	3.9	Expansion							
62	6.5	6.8	6.0	elbow	9.9	6.6	5.8	50	5.5	5.1	3.8				
								53	5.2	4.0	4.0				
Expansion				elbow	4.7	6.5	7.6	55	5.9	6.0	6.1				
63	5.5	5.0	4.0	Pipe	9.4	9.6	9.9	57	4.4	4.5	4.0				
65	5.6	5.2	4.9					58	6.8	5.6	5.1				
				Expansion											
70	5.7	5.3	5.0	red.	6.4	7.7	8.3	59	5.9	5.3	4.0				
75	5.4	5.6	5.0	Spool	8.1	7.5	7.3	60	6.1	5.7	5.7				
80								64	5.1	4.8	4.9				

لا أقل من 5 بسبب التغير في ..
هذه المنطقة (يوجد انعاجات
كثيرة على الخطوط) رقم 4,5

من تقاطع Dike 4 و Dike 7 (1100 mtr)

لغاية تقاطع Dike 4 مع Dike 8 - عدة من جهة الشارع.

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (M1+ F2+D1 DICK (4) INSPECTION DATE (8 / 2 /2022)

INSPECTE BY محمود عبد الله SIZE (12")

PAGE (11 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1)				(2)				(3)				(4)			
1				1				1				1			
2				2				2				2			
3	5.1	4.8	4.7	3	8.5	8.0	8.5	3	8.0	7.6	7.9	3	3.9	3.9	3.0
5	5.1	5.2	5.1	5	7.7	7.8	7.9	5	8.0	7.6	7.9	5	3.2	3.4	3.0
10	5.4	5.8	5.0	10	7.9	7.8	8.0	10	8.3	8.2	7.8	10	4.0	3.8	4.0
15	5.9	4.7	5.0	15	8.1	7.7	7.9	15	8.2	8.2	8.5		Expans		
20	6.2	5.5	4.8	20	8.0	7.7	7.8	20	10.0	9.9	9.8	11	9.3	10.2	9.5
25	5.2	5.6	4.9	25	7.9	8.1	7.9	25	9.2	8.5	9.8	15	9.7	9.4	9.0
30	4.7	4.8	5.0	30	8.0	8.0	8.0	30	9.5	8.9	9.9	16	5.0	4.5	4.6
35	4.9	4.7	4.6	35	9.3	9.3	8.5	35	9.7	9.0	8.0	18	5.0	4.7	
40	4.9	4.9	4.5	40	8.9	8.9	9.3	40	9.5	9.2	8.9	20	4.4	4.7	4.6
43	4.8	4.8	4.6	43	8.3	8.4	9.0	43	9.6	9.3	8.9	25	4.4	4.8	
	Expans			44	9.0	8.7	9.0	44	9.2	9.9	8.9	29	4.9	4.7	4.5
44	5.2	4.6	4.6		Expans				Expans			30	3.8	4.3	4.0
50	5.2	4.9	4.7	45	9.5	8.8	8.9	45	8.9	9.3	9.0	34	5.0	4.0	4.0
55	4.9	4.8	4.6	50	9.0	9.7	9.0	50	9.4	9.5	9.0		Expans		
60	4.9	4.9	4.6	55	9.6	9.6	9.3	55	8.6	9.2	9.0	35	4.2	4.7	4.0
65	4.9	4.7	4.9	60	9.1	8.6	8.9	60	9.0	8.9	9.3	40	4.2	4.4	4.2
67	4.9	5.1	5.0	65	9.9	9.3	9.0	65	9.0	8.9	9.4	41	3.7	3.6	4.0
70	5.2	4.9	4.9	67	9.0	9.0	9.0	67	9.7	9.4	9.0	43	3.5	3.6	40
75	5.0	4.9	4.9	70	9.8	9.0	9.3	70	9.2	9.3	9.0		Expans		
80	5.0	5.1	4.8	75	9.2	10.0	9.0	75	8.6	9.9	9.0	44	3.2	4.0	3.9
85	5.1	5.0	4.8	80	8.9	8.7	9.0	76	4.0	3.8	3.3	49	4.1	4.4	4.0
89	5.2	5.3	5.0	85	9.5	9.3	9.0	80	4.0	3.6	3.9	50	4.8	4.8	4.9
	Expans			89	9.3	9.4	9.0	85	4.3	4.0	4.5	55	4.6	4.3	4.5
Sleeve 90	5.3	6.2	5.9		Expans			89	4.3	4.5	4.7	59	4.8	5.0	4.9
				90	5.2	4.8	4.9		Expans			60	4.0	3.9	4.0
								90	3.9	3.9	4.3	64	3.7	3.4	3.9
												65	5.3	5.1	5.5
												66	5.9	5.8	5.7
												67	4.5	4.0	5.0
												70	4.4	5.0	4.3
												73	5.4	5.0	4.0
												74	4.9	4.0	4.3
												75	5.4	5.2	4.9
												77	4.8	3.9	4.0
												79	4.0	3.8	3.9
												80	4.7	4.0	4.0
												85	4.9	4.5	4.0
												89	5.3	5.0	4.5
												EX	Expansion		
												90	5.6	6.3	6.0

d_2 d_1 M_2

(C3) Dike 8 مع Dike 4 لغاية تقاطع

D1

تابع للصفحة رقم (١١)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (M1+F1+D1 DICK (4) INSPECTION DATE (8 / 2 /2022)

INSPECTE BY محمود العبسي SIZE (12")

PAGE (12 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(5)			الجزء												
1															
2															
3	4.8	5.4	5.0												
5	4.2	3.7	3.9												
10	4.2	4.5	4.0												
	Expans.														
11	4.0	3.6	3.2												
15	5.1	4.8	4.0												
18	5.0	5.2	4.0												
20	5.0	4.9	5.2												
25	4.2	4.5	4.0												
30	4.8	4.6	4.5												
35	5.0	4.3	4.9												
40	5.6	4.8	4.5												
41	5.4	3.7	4.0												
43	5.0	3.9	3.9												
	Expans.														
44	5.5	5.2	5.0												
50	5.1	4.9	4.8												
55	4.6	4.7	4.8												
60	4.9	4.7	5.0												
64	4.8	4.7	5.0												
65	4.3	3.6	3.9												
66	5.0	5.2	4.9												
67	5.5	5.6	5.3												
70	5.1	4.9	4.9												
75	6.0	5.7	5.5												
80	5.6	5.1	5.0												
85	5.3	5.8	5.0												
89	5.3	5.4	5.0												
	Expans.														
90	4.6	4.0	4.0												
	F1														

(2000 متر)
(لغاية المفحوصات)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/ 20)

STATION NO (H4, H3) H2, H1 DICK (8)

INSPECTE BY محمود عبد الحسين

INSPECTION DATE (9 / 2 / 20)

SIZE (12")

PAGE (13 / 28)

S/No.	UP	SIDE	DOWN
	الاتجاه الأول		
	(الشمال)		
1	8.6	8.6	8.7
5	8.6	8.5	8.1
10	8.7	8.8	8.1
20	8.2	8.8	8.5
25	8.3	8.9	8.7
30	9.0	8.5	8.6
31	9.0	9.0	9.1
	Expansion		
32	8.8	8.4	8.5
38	8.9	9.5	9.2
40	8.8	8.6	8.9
45	10.1	9.9	9.3
48	9.1	9.2	9.0
Spool			
Tee			
49	8.0	8.5	8.7
53	7.8	7.9	8.0
	Expansion		
54	7.8	7.8	8.3
55	8.0	8.5	8.0
60	8.1	8.3	8.5
64	8.2	8.3	9.0
elbow	9.8	10.7	9.9
65	9.3	9.1	9.0
elbow	9.5	10.2	9.0
66	8.1	8.0	8.0
elbow	10.6	9.9	9.0
67	8.7	8.4	8.0
elbow	10.8	9.5	9.0
68	8.5	8.5	8.5
70	8.0	8.2	8.0
75	8.3	8.2	8.0
80	8.5	8.2	8.0
85	8.1	8.3	8.1
89	8.1	8.3	8.1
	Expansion		
90	8.2	7.9	8.1
91	8.0	7.6	7.5
94	8.3	7.9	7.5
Tee			
95	8.4	8.1	8.0

S/No.	UP	SIDE	DOWN
97	7.4	8.4	8.0
	Expansion		
98	8.2	7.9	7.9
100	7.8	7.9	7.9
105	7.0	6.9	6.9
110	7.3	7.4	8.2
elbow	9.1	8.6	8.0
Spool	7.7	7.2	7.0
elbow	10.2	8.9	8.9
111	8.9	9.0	9.0
112	10.2	9.8	9.0
115	9.2	9.3	9.2
120	9.3	9.1	9.2
125	9.1	9.3	9.1
129	9.0	9.0	9.5
	Expansion		
130	9.7	9.2	9.0
135	9.7	10.2	10.0
139	9.5	9.1	9.0
	Expansion		
140	9.5	9.3	9.0
145	9.1	9.2	9.3
150	9.8	9.9	9.0
156	9.7	10.0	9.0
160	9.0	9.2	9.3
166	9.8	10.0	9.5
170	9.3	9.1	9.1
175	9.6	9.5	9.2
179	9.3	10.0	9.3
180	9.9	9.7	9.5
Spool	9.2	9.7	9.7
	Expansion		
Spool	14.8	14.9	15.1
elbow	11.8	12.5	11.5
Spool	13.9	13.4	13.0
elbow	13.1	11.5	11.0
Spool	9.2	9.5	9.2
	Expansion		
red	23.0	19.0	20.1
	Pump #2		
	H2 elbow		

S/No.	UP	SIDE	DOWN
	الاتجاه الثاني		
	(الجنوب)		
1	4.9	5.1	5.5
5	5.9	5.4	5.9
15	5.9	5.4	5.4
20	5.9	5.3	5.1
25	5.8	5.4	5.2
26	5.8	5.8	5.3
	Expansion		
27	6.3	6.2	6.0
30	6.2	6.1	6.2
35	5.9	6.0	6.1
40	5.9	5.6	5.7
44	6.3	6.5	6.0
45	6.8	6.2	6.0
	Expansion		
Tee			
46	5.7	5.5	5.5
48	6.2	6.3	7.8
	Expansion		
49	5.9	5.8	5.9
50	7.2	6.7	6.5
55	6.2	6.1	6.3
59	6.0	6.0	8.0
elbow	7.1	8.4	8.0
60	7.0	7.2	7.1
elbow	7.5	8.3	7.5
61	6.4	6.3	6.0
elbow	8.5	7.3	7.0
62	6.4	6.2	6.0
elbow	8.6	7.3	7.0
63	5.9	6.4	6.0
	Expansion		
64	8.8	9.1	9.0
65	8.6	8.7	8.0
70	8.6	8.5	8.3
75	8.8	9.2	9.0
80	8.8	9.0	9.0
82	8.7	8.3	8.3
	Expansion		
83	3.3	3.8	3.7
85	3.7	3.6	3.5
90	3.7	4.0	3.9

S/No.	UP	SIDE	DOWN
92	4.4	4.1	4.0
	Expansion		
Tee			
93	8.6	9.0	9.0
94	8.6	8.2	8.0
98	8.7	8.9	8.2
99	9.9	9.9	9.9
105	9.7	9.4	9.0
	Expansion		
106	9.4	9.9	9.0
110	9.5	9.5	9.3
115	9.2	9.2	9.1
120	9.1	9.0	9.0
123	10.0	9.5	9.0
	Expansion		
124	9.3	9.6	9.0
131	9.8	9.1	9.0
133	10.5	9.5	9.0
	Expansion		
134	9.3	9.5	9.0
139	9.3	9.5	9.4
140	4.7	4.7	4.5
144	4.6	4.2	4.5
150	4.2	4.6	4.0
155	4.1	4.2	4.0
160	4.2	4.0	4.0
165	4.0	4.1	4.0
170	3.9	3.8	3.9
173	3.9	3.9	4.0
elbow	8.9	8.5	8.0
Spool	9.0	9.1	9.2
elbow	8.8	8.5	8.1
elbow	9.0	9.1	9.1
Spool	7.6	7.5	5.9
	Expansion		
red.	16.3	15.8	15.1
	Pump #1		
	H2 elbow		

(هناك خط غير فعال)
لا يوجد له صفحة

محطة الـ H2.2

(2500 متر)
نهاية الكابل

البوتاس العربية

THE ARAB POTASH COMPANY
Maintenance Department / Inspection Section
HARVESTER PIPE LINE

REPORT No. (/20)
STATION NO (H2.2)
INSPECTE BY. محمود العيسى
DICK (8) الوطن
INSPECTION DATE (13 / 2 / 2022)
SIZE (12")
PAGE (14 / 28) الأمامي

الخزن

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
	Disch				Disch										
	Pump # 1				Pump # 2										
	الترتيب				الترتيب				(3) الكرة						
red	24.0	25.2	23.1	red	19.0	20.0	19.1	1	8.3	9.4	8.5				
	Expansion				Expansion			3	8.9	9.2	9.0				
elbow	9.6	10.5	9.8	elbow	9.7	10.8	9.5	6	7.9	8.0	8.0				
elbow	10.1	11.0	11.2	elbow	9.9	11.0	10.5	11	8.8	8.9	9.5				
spool	8.5	8.5	8.5	spool	8.3	8.6	8.5	16	8.6	8.5	8.3				
elbow	9.2	8.9	9.1	elbow	9.8	9.2	9.1		Expansion						
elbow	10.5	9.8	9.5	elbow	10.4	9.8	10.7	17	8.6	8.7	8.3				
spool	8.6	9.6	9.5	spool	10.1	9.9	9.3	20	8.3	8.2	8.6				
elbow	10.8	10.7	10.0	elbow	8.7	8.1	8.4	25	8.5	9.2	9.1				
Pipe	3.5	3.5	3.2	1	8.8	9.8	8.5	29	8.8	9.7	9.0				
1	4.2	4.0	3.9	2	9.7	9.1	9.0	30	8.5	9.0	8.7				
2	3.9	3.9	3.7		Expansion			38	9.7	9.2	9.0				
5	4.0	4.1	4.2	3	9.3	9.2	9.1		Expansion						
Expansion				5	9.8	9.8	9.5	39	8.1	8.9	8.0				
6	3.9	4.1	4.0	10	9.5	9.8	9.3	45	8.2	8.1	8.6				
10	3.9	3.7	3.9	15	9.5	9.1	9.2	50	8.4	8.8	8.5				
15	3.8	3.9	3.7	20	9.5	8.9	8.9	Tee							
20	3.9	3.5	3.5	25	9.2	9.3	8.9	53	7.9	7.9	8.0				
25	3.7	3.2	3.1	28	9.6	9.7	9.5	58	7.8	7.9	7.5				
28	3.9	4.2	4.3		Expansion				Expansion						
30	3.9	4.1	4.0	29	9.1	9.7	9.3	59	7.7	7.5	7.5				
37	4.2	4.3	4.1	30	9.1	9.0	9.3	65	7.5	7.3	7.2				
40	3.9	4.2	4.1	37	9.6	9.2	9.0	70	7.6	7.5	7.9				
45	4.0	4.0	3.8	40	8.9	8.9	9.1	75	7.6	7.3	7.5				
48	4.4	3.6	3.9	45	8.9	8.8	9.6	79	7.6	7.9	7.0				
	Expansion			49	9.9	10.1	9.8		Expansion						
49	4.7	4.6	4.9		Expansion			80	8.2	7.9	7.5				
50	4.4	3.9	4.0	Tee											
51	4.4	4.4	4.5	50	10.2	9.6	9.5								
52	4.7	5.0	4.9	57	9.1	9.3	9.0								
56	4.2	4.1	4.3	60	9.6	9.8	9.3								
57	4.2	3.8	4.0	65	9.9	9.2	9.1								
60	4.5	3.9	4.0	68	10.0	9.7	9.5								
65	4.3	4.1	3.9		Expansion										
69	4.7	4.2	4.5	69	5.5	5.3	5.4								
70	4.6	4.9	3.9	70	5.2	5.6	5.1								
75	5.1	4.6	4.1	75	5.8	5.6	5.1								
78	5.0	4.5	4.0	78	5.9	5.7	5.5								
80	4.1	4.2	4.5	83	6.2	5.7	5.5								
	Expansion				Expansion										
81	4.6	4.7	3.8	84	4.8	4.4	4.8								
				85	5.1	5.0	5.3								
				86	5.6	5.4	5.1								

لا الأول من جهة
الثاني

تابع الصفحة رقم (13)

تابع الاصبوة رقم (13)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (H2.2)

INSPECTE BY محمود العساعنه

DICK (8)

INSPECTION DATE (13 / 2 /2022)

SIZE (12")

PAGE (15 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1) الخط الأول				(2) الخط الثاني				(3) الخط الثالث							
89	4.8	4.6	4.0	89	5.2	5.3	5.0	90	7.9	8.0	7.5				
91	5.1	4.4	4.2	Spec				91	8.0	7.9	7.3				
95	5.0	4.3	4.1	Tee				Spool							
100	5.0	4.7	4.3	90	4.7	4.5	4.7	Tee							
101	4.8	4.8	5.0	Expans				92	7.6	6.8	6.4				
105	4.7	4.5	4.0	91	4.6	5.0	4.6		Expan						
111	5.1	4.9	4.4	95				93	7.1	6.5	6.2				
	Expan			101	5.0	5.3	5.0	95	7.0	7.2	7.5				
112	4.9	4.9	4.7	105	5.1	4.7	4.2	100	7.1	7.7	7.1				
113	4.4	4.5	5.1	110	4.6	4.8	3.7	105	7.1	7.5	7.3				
114	4.3	4.5	5.1	117	4.8	4.4	4.0	110	7.4	7.3	7.2				
117	5.0	4.6	4.8	Expans				113	6.0	6.4	6.4				
120	5.1	4.7	4.9	118	5.1	4.4	4.3	Expans							
125	4.8	5.0	5.2	120	5.0	4.9	4.3	114	6.8	6.8	7.0				
127	5.4	5.1	5.6	125	5.0	5.6	4.5	119	7.1	6.9	7.6				
128	5.4	5.0	5.3	129	5.4	5.5	5.3	131	7.1	6.8	7.2				
129	8.0	7.7	8.0	133	4.7	4.8	5.2		Expan						
130	7.7	7.5	8.3		Expans			132	6.9	6.6	6.4				
133	8.4	7.8	7.8	Tee				135	7.7	7.7	6.9				
136	7.9	8.5	8.0	134	5.3	5.2	4.8	137	7.2	7.1	6.8				
140	7.9	8.2	8.1	136	5.4	5.9	4.9	Expans							
145	8.0	8.3	8.3	140	5.3	5.0	4.7	Tee							
146	8.0	8.3	8.1	145	5.2	5.1	4.7	138	4.3	4.8	3.8				
	Expan							139	5.2	5.4	5.1				
147	8.3	8.3	8.3	146	5.5	5.6	5.3	140	5.0	5.2	4.9				
152	8.1	8.5	8.9	Expans				146	5.5	5.4	5.3				
157	8.9	8.2	8.3	147	9.8	9.3	9.0	147	5.4	4.7	4.7				
167	8.2	8.2	8.3	153	9.8	9.5	9.0	149	5.0	5.3	4.7				
170	8.3	8.5	8.2	158	9.2	9.3	9.0	elbw	7.0	6.1	6.5				
175	8.0	8.2	8.1	168	9.6	9.3	9.0	Spool	4.7	5.2	4.8				
177	8.4	8.4	8.0	170	9.3	9.2	9.0	elbw	7.3	7.3	7.0				
182	8.8	8.4	8.0	175	9.5	9.5	9.5	Expans							
	Expans			178	9.6	9.4	9.3	150	5.3	5.4	5.7				
sleeve 183	3.8	3.9	3.9	183	9.9	9.7	9.5	151	2.8	2.8	3.4				
				Expans				156	3.4	2.9	3.0				
				Expa				161	3.8	3.3	3.5				
				184	5.9	5.5	5.2	165	3.8	3.5	3.5				
								171	3.9	3.5	3.8				
								175	3.9	3.5	3.7				
								181	3.8	4.0	4.0				
								Expa							
								182	3.0	4.0	4.0				
								186	4.5	4.5	4.3				
								Expans							
								187	5.3	5.4	5.0				

Dike 8 مع Dike 4 من تقاطع
ولغاية موقع الـ S1
بعد من جهة الشاطئ
(650mtr)

البوتاس العربية

THE ARAB POTASH COMPANY
Maintenance Department / Inspection Section
HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)
STATION NO (H1+D1+F1+H1) DICK (8)
INSPECTE BY. محمود محمد اعبد طه
INSPECTION DATE (15 / 2 /2022)
SIZE (12")
PAGE (16 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1)	[illegible]			(2)	[illegible]			(3)	[illegible]			(4)	[illegible]		
1	5.7	6.2		1	5.3	5.7	5.5	1	6.1	6.8	6.5	1	7.5	6.8	6.0
3	4.7	4.8	4.8	3	5.1	5.4	5.6	6	8.9	9.0	8.9	3	7.7	7.3	7.0
6	6.4	6.4		6	5.7	5.7	5.3					6	7.1	6.9	6.3
	Expansion				Expansion				Expansion				Expansion		
7	6.1	6.0	6.0	7	5.9	5.9	5.8	7	5.1	5.2	5.0	7	5.3	5.1	5.0
8	6.7	6.9	6.1	8	5.5	5.3	5.0	8	8.9	9.0	9.0	8	8.5	8.5	8.0
10	6.1	6.6	6.3	9	4.3	4.6	4.0	10	8.4	8.1	8.5	10	8.2	8.5	8.7
15	6.8	6.1	6.2	10	4.0	4.1	4.3	15	8.8	8.8	8.8	15	8.5	8.5	8.7
19	6.3	6.6	6.0	15	4.2	4.1	4.0	19	8.8	8.6	8.6	19	8.6	8.2	8.1
25	6.5	6.4	6.2	19	4.4	4.6	4.3	25	8.6	8.3	8.1	25	8.5	8.6	8.4
30	6.4	5.9	6.0	29	4.9	4.5	4.4	29	9.8	9.5	8.9	30	8.3	8.6	8.5
35	5.4	5.5	5.8	30	5.3	4.7	4.9	30	9.8	9.5	8.8	35	9.1	8.6	8.3
40	6.7	6.5	6.5	35	5.3	4.6	5.0	35	9.6	9.6	9.1	40	8.6	8.6	8.2
				40	4.2	4.4	4.0	40	9.5	9.2	9.0		Expansion		
elbow	5.5	4.2	4.0	elbow	6.1	5.9	5.0		Expansion			41	7.2	7.3	8.2
41	5.8	6.3	6.0	41	4.5	5.2	5.0	41	6.6	5.4	5.3	elbow	8.1	8.2	8.1
elbow	6.3	5.8	5.5	elbow	5.8	6.0	5.1	elbow	5.2	5.1	5.0	42	9.8	9.5	9.0
42	5.5	6.0	6.0	42	4.8	4.9	5.0	42	8.8	8.4	8.0	47	9.0	9.5	8.9
43	8.0	8.5	8.3	47	5.6	5.2	5.2	47	9.1	9.3	9.0	53	9.1	8.5	8.8
47	6.2	7.4	7.0	53	5.8	5.8	5.3	53	8.4	8.8	8.8	54	9.1	8.8	8.3
53	6.1	6.3	6.0	elbow	8.0	8.0	8.2	elbow	8.1	7.7	8.9	Spool			
elbow	10.0	8.4	7.5	Spool	10.0	8.4	8.5	Spool	8.3	8.7	8.6	elbow	9.2	8.2	8.0
Spool	8.3	8.0	8.4	elbow	7.7	7.8	7.4	elbow	7.5	7.2	7.0	Spool	8.3	8.2	8.2
elbow	9.3	7.6	7.4	Spool	5.7	5.4	5.6	Spool	2.0	2.1	2.0	elbow	7.1	7.1	6.8
Spool	8.5	8.5	8.0	elbow	7.0	7.2	8.4	Spool	4.9	4.6	4.6	Spool	8.5	8.5	8.6
	Expansion			Spool	8.1	8.5	8.0	elbow	6.9	7.8			Expansion		
red	27.0				Expansion			Spool	8.6	8.4	8.4	red	27.0	27.0	25.0
Spool	9.0	9.7	9.0	red	23.0	23.0	23.1		Expansion			Spool	7.1	7.0	7.3
				Spool	7.5	8.6		red	18.0	27.0	23.0				
								Spool	8.4	8.2	8.0				

- عدة من جهة الشارع من تقاطع Dike 4 مع Dike 8
والخارج محطة الـ S1 (650 mtr)

البوتاس العربية

THE ARAB POTASH COMPANY
Maintenance Department / Inspection Section
HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)
STATION NO ($M_1+F_1+M_1+M_2+D_1$ DICK (8)
INSPECTE BY محمود العبسي
INSPECTION DATE (16 / 2 /2022)
SIZE (12")
PAGE (17 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(5) الخارج				(6) الخارج				(7) الخارج				(8) الخارج			
1	5.3	5.4	5.1	1	6.4	6.4	6.3	1	6.5	6.5	6.3	1	5.9	6.0	6.0
6	5.5	5.4	5.7	6	10.0	10.0	9.9	3	7.0	6.7	6.1	6	5.5	5.8	5.9
	Expansion				Expansion			6	5.6	5.7	6.0		Expansion		
7	5.2	5.1	5.0	7	10.4	10.3	9.3		Expansion			7	8.2	7.9	7.9
8	4.7	4.2	4.0	8	9.6	9.5	9.1	7	4.3	4.6	4.2	8	6.7	6.6	6.0
9	3.4	3.5	3.0	10	9.8	9.5	9.3	8	5.4	5.8	5.1	10	8.1	8.6	6.5
10	9.8	8.8	8.5	15	9.3	9.6	9.5	10	4.8	5.7	5.6	15	7.3	6.5	6.2
15	9.2	8.9	8.9	19	9.0	9.6	9.7	15	5.2	5.5	5.3	19	6.4	6.5	6.3
19	9.0	8.6	8.3	25	9.0	9.3	9.2	19	5.4	5.2	5.0	25	7.7	8.1	8.2
25	9.0	9.1	8.9	30	9.0	9.5	9.3	25	6.5	6.2	6.0	30	7.9	8.6	8.1
30	9.0	9.3	8.3	35	9.3	9.2	9.0	30	4.9	5.1	6.1	35	6.0	7.5	7.3
35	8.6	8.5	8.2	40	9.2	8.9	8.0	35	5.1	4.5	4.7	40	6.8	6.0	6.3
40					Expansion			40	5.3	5.0	5.2		Expansion		
	Expansion			41	9.3	9.0	9.2		Expansion			41	6.6	7.5	
41	5.6	4.9	5.0	elbow	10.5	9.7	9.5	41	4.5	5.0	5.0		Expansion		
elbow	4.4	3.3	3.0	42	9.1	9.7	9.3		Expansion			42	8.1	8.8	8.0
42	4.0	3.3	3.0	47	9.0	9.3	9.1	42	4.8	5.6	5.0	47	8.7	7.5	7.6
43	4.6	4.7	4.6	53	9.1	9.2	9.3	46	4.9	5.7	7.0	53	7.3	7.1	7.6
47	5.3	4.8	4.9	54	9.0	9.3	9.2	47	7.9	3.7	3.1	57	7.8	8.1	8.4
46	4.3	4.5	4.5	55	9.0	9.1	8.9	48	5.4	5.3	5.1	elbow	8.5	8.3	8.6
48	4.8	5.2	5.0	elbow	8.4	7.6	8.4	49	5.8	4.9	5.1	Spool	8.5	9.1	8.9
44	3.8	4.2	4.0	Spool	8.3	8.3	8.0	50	5.5	6.3	6.0	elbow	7.8	8.1	8.7
50	4.6	4.5	5.1	elbow	8.1	8.1	8.0	53	5.0	5.3	4.9	Spool	7.0	8.9	8.9
53	4.0	3.2	3.9	pipe	8.4	8.2	8.1	56	5.0	5.3	5.1		Expansion		
54	4.1	4.1	4.0	Expansion				elbow	9.6	7.8	7.0	red	15.5	19.7	22.3
55	4.8	5.2	5.0	red	8.5	8.3	8.1	Spool	7.2	8.2	7.9	Spool	9.3	8.9	8.8
elbow	6.8	7.9	5.6	Spool	9.0	9.0		elbow	6.5	7.0	6.5				
Spool	7.8	7.8	8.4					Spool	8.1	8.3	8.8				
elbow	7.5	7.8	7.3					pipe							
pipe	8.3	7.7	8.5					Expansion							
Expansion								red	5.5	5.6	7.7				
red	16.1	13.1	13.9					Spool	5.8	5.8	5.4				
Spool	6.5	7.5	6.9												

Cont. elbow

تابع للصفحة رقم (16)

Total 1500 mtr
(800 mtr)

disch. line 51 station

البوتاس العربية

THE ARAB POTASH COMPANY
Maintenance Department / Inspection Section
HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)
STATION NO (51)
INSPECTE BY محمود العسلي
DICK (3)
INSPECTION DATE (16 / 2 /2022)
SIZE (12")
PAGE (18 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
Spool	9.7	6.7		Spool	5.6	5.0	4.8	Spool	9.7	10.6	10.3	Spool	10.1	10.0	10.3
red	39.0	39.0	39.0	red	5.0	4.8	5.0	red	14.0	14.0	11.0	red	10.9	9.3	14.9
	Expans				Expans				Xpans				Xpans		
Spool	8.4	8.5	8.7	Pipe	8.2	8.6	8.9	Pipe	4.9	8.3	8.4	Pipe	7.7	7.8	8.0
elbow	7.7	7.8	7.7	elbow	7.8	7.6	7.2	elbow	7.8	7.5	7.2	elbow	7.3	7.4	7.5
Spool	8.6	8.7	8.5	Spool	8.1	8.4	8.5	Spool	8.2	8.5	8.3	Spool	8.1	8.3	8.4
elbow	7.7	7.8	8.3	elbow	8.4	8.7	7.4	elbow	8.7	10.3	8.4	elbow	10.3	8.2	7.0
Spool	6.2	6.7	8.4	Spool	5.8	6.8	5.7	Pipe	5.4	5.8	5.4	Pipe	5.6	5.5	5.5
elbow	8.8	7.8	8.3	elbow	8.3	7.2	8.8	Pipe	5.4	5.5	5.0	Pipe	5.3	5.4	
Pipe	6.2	6.5	6.2	Pipe	5.6	6.0	5.6	Spool	Flange			Pipe	5.7	5.6	
	Expans			Pipe	5.5	5.5	5.0					Pipe	5.2	5.2	
Spool	5.9	6.2	6.4	Spool	5.7	6.0	5.0					Spool	Flange		
Pipe	6.5	7.0	6.4	Pipe	5.8	5.5	4.9								
Pipe	5.7	6.2	7.1	Spool	Flange										
Pipe	5.2	5.4	5.2												
	Jaune														
1	8.4	8.6	8.0	1	4.4	5.1	4.9	1	10.0	10.5	10.3	1	5.5	5.2	5.0
2	8.1	8.5	8.0	2	4.6	5.0	4.6	2	4.1	4.0	4.0	2	5.5	5.0	5.0
5	9.3	8.8	8.1	5	4.7	4.6	4.4	3	4.9	4.9	5.1	5	5.6	5.0	4.9
10	8.3	8.2	7.9	6	5.2	4.6	4.6	5	5.9	5.0	5.0	10	4.9	5.7	5.0
	Expans			10	4.8	4.6		6	5.2	4.6	4.5	16	5.7	5.6	4.9
11	8.4	8.6	8.3	16	4.5	4.5	4.5	7	4.7	4.6	4.9	21	6.2	5.4	5.0
16	8.4	8.6	8.3	21	4.5	4.6		8	4.0	4.0	4.1	29	5.7	5.9	4.9
21	8.7	8.8	8.5	29	4.5	4.5	4.5	11	3.0	3.0	3.5	30	5.6	5.3	4.7
29	8.4	8.3	8.9	33	4.5	4.5	4.2	17	3.8	3.9	3.5	33	5.5	5.7	5.0
33	8.4	8.6	8.6		Xpans			22	4.0	4.3	4.5		Xpans		
34	9.2	9.0	8.7	34	4.5	4.4	4.4	30	4.0	4.3	4.0	34	4.3	4.5	4.6
39	8.2	8.9	8.9	39	4.5	4.5	4.6	32	4.0	4.2	4.0	39	4.5	4.9	4.5
44	8.2	8.2	8.1	44	4.4	4.3	4.4	39	4.0	4.5	3.9	44	5.5	5.0	4.7
49	8.1	8.2	8.5	45	4.4	4.4	4.1		Xpans			49	5.2	5.4	4.9
54	8.6	9.2	8.9	49	4.3	4.9	4.5	35	4.5	4.5	4.3	55	5.1	5.0	5.0
59	8.4	8.5	8.3	54	4.4	4.5	4.6	40	4.4	4.4	4.2	59	5.2	5.6	5.0
64	8.3	7.9	8.3	59	4.4	4.5	4.4	45	4.3	4.5	4.6	64	8.8	8.9	8.9
70	8.5	8.8	8.9	64	4.4	4.4	4.3	47	4.4	4.8	4.5	70	8.3	8.8	8.7
	Expans			70	4.3	4.3	4.3	48	3.8	3.7	3.5		Expans		
71	9.3	10.3	9.5		Xpans			50	3.7	3.5	3.9	71	8.6	8.5	8.3
				71	8.9	8.8	8.9	55	3.8	4.0	3.9				
								60	3.8	3.4	3.6				
								65	3.4	3.8	3.9				
								70	3.9	4.0	4.1				
								71	6.6	6.3	6.3				
									Expans						
									8.5	8.9	8.9				

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/ 20)

STATION NO (51) DICK (3) INSPECTION DATE (16 / 2 / 2022)

INSPECTE BY محمود عبد الله SIZE (12")

PAGE (19 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
7	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
Spool	8.0	7.7		Spool	3.7	4.5	5.7	Spool	5.7	7.6	7.0	Spool			
red	11.0	11.7	12.0	red	38.0	35.0		red	5.7	7.7	7.0	red	25.0	25.0	25.0
Expans				Expans				Expans				Expans			
Pipe	8.1	8.5	8.6	Pipe	7.5	7.1	7.9	Spool	5.7	5.9	4.8	Spool	8.2	8.2	7.7
elbow	7.4	7.1	7.1	elbow	6.9	6.9	7.0	spool	4.9	5.2	5.3	elbow	7.3	5.9	7.1
Spool	8.7	8.5	8.7	spool	8.5	8.2	8.1	spool	8.3	8.5	8.0	elbow	8.2	10.0	10.0
elbow	10.1	8.7	7.5	elbow	7.3	7.4	7.4	elbow	7.7	7.5	7.6	spool	7.3	7.4	7.9
Pipe	6.2	6.3	5.8	Spool	6.3	6.3	6.6	spool	6.0	6.0	7.0	elbow	9.7	10.0	10.0
Pipe	5.9	5.5		Pipe	5.9	6.0		elbow	7.6	6.5	7.6	Pipe			
Pipe	5.5	6.0		Pipe	9.0	9.0	9.5	Pipe	5.9	6.0	5.8				
								Pipe	6.0	6.4	6.0				
								Spool	Spool	Elbow					
1	5.2	4.8	4.8	1	4.8	3.2	3.1	1	5.9	5.3	5.5	1	6.0	6.3	6.0
2	4.7	5.3	5.0	Expans				2	6.0	5.5	5.1	2	5.7	5.7	5.0
5	5.1	5.0	5.0	2	5.3	5.4	4.6	5	5.8	6.3	5.0	5	6.1	6.6	6.0
10	5.3	5.2	4.9	5	5.3	5.5	4.9	10	5.6	5.3	5.3	10	6.3	6.5	5.9
16	5.1	5.1	4.6	10	5.1	5.3	4.7	11	5.4	5.8	5.1	16	4.9	5.1	4.9
21	5.5	5.3	4.6	16	5.5	4.9	4.8	Expans				21	4.5	6.1	4.5
29	4.7	4.6	4.5	21	5.5	4.7	4.9	12	5.2	5.3	5.0	29	5.0	5.5	5.6
30	4.9	4.7	4.6	29	5.1	5.0	5.0	16	5.7	4.9	5.0	30	6.1	6.0	5.5
33	5.3	5.3	5.0	33	5.0	5.1	4.9	21	5.5	6.0	4.9	34	6.4	6.5	6.0
	Expans			39	5.1	5.3	4.7	29	5.0	5.2	4.9		Expans		
34	3.8	3.7	3.9	44	4.8	5.0	4.9	Expans				35	3.7	4.7	3.9
35	4.8	4.5	4.5	49	5.0	4.7	4.8	30	5.1	4.8	5.0	36	5.5	5.4	5.6
36	4.6	4.7	4.9	54	4.9	4.8	4.5	33	4.5	4.5	4.9	39	4.9	4.5	4.7
37	4.5	4.1	4.5	59	5.3	5.4	4.6	39	5.6	4.6	5.0	44	4.9	4.9	4.9
38	4.5	4.5	4.6	64	5.3	5.0	4.9	44	5.7	5.8	5.0	49	5.0	5.8	5.5
44	4.8	5.0	4.9	70	5.3	5.8	5.0	49	5.5	6.0	5.9	54	4.7	4.9	5.0
49	5.1	5.3	5.0	Expans				Expans				59	6.3	5.0	4.9
54	5.3	4.8	5.0	71	8.5	8.8	8.5	50	5.6	5.3	5.0	64	4.9	4.5	4.5
59	5.3	5.4	5.0					54	5.2	6.0	5.9	Expans			
64	8.4	8.5	9.5					59	5.4	5.2	5.0	65	5.0	5.5	5.0
70	8.1	8.7	8.9					64	5.9	6.1	6.1	66	5.3	5.6	5.5
Expans								70	5.5	5.3	5.0	67	5.2	4.8	4.4
71	8.5	8.0	8.1					Expans				68	8.3	5.9	5.7
								71	9.9	9.1	9.5	69	4.0	4.2	4.1
												70	4.2	3.0	2.9
												Expans			
												71	5.0	5.5	5.0

تابع الصفحة رقم (20)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (K2) DICK (9) INSPECTION DATE (15 / 2 / 2022)

INSPECTE BY نور اعبد عبيد

SIZE (12")

PAGE (2P/28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
K2 - [illegible]				105	8.0	8.3	8.2	10	8.1	7.9	8.2				
				111	8.3	8.1	8.3	15	7.1	7.3	6.8				
				Expans				19	6.3	6.1	6.9				
1	6.8	7.1	6.7	Tee	2.2	2.3	2.2	20	4.7	5.3	5.2				
5	7.2	7.2	6.9	Spool	5.3	5.9	5.0	22	5.1	5.3	5.6				
10	7.1	7.3	6.8	Tee					Expans						
15	7.2	7.0	6.5	112	8.4	8.3	8.2	23	6.1	6.1	5.9				
18	6.8	7.5	7.3	115	8.4	8.7	8.8	25	6.1	5.5	5.2				
Expans				Expans				27	5.7	5.8	5.6				
19	7.2	7.5	7.3	116	8.1	7.8	8.1	28	5.5	5.5	5.3				
25	6.9	6.8	6.9	120	8.1	8.0	8.0	Spool							
28	6.7	7.1	7.6	126	8.4	8.6	8.3	Tee							
29	7.8	7.6	7.0	130	8.3	8.5	8.2								
36	7.3	7.3	7.3	135	8.1	8.7	8.5								
Expans				138	8.2	8.9	8.8								
37	7.0	7.0	7.2	Expans											
Spool				Tee											
Tee				139	7.9	7.8	8.1								
38	6.2	6.7	6.8	150	8.4	8.2	8.0								
40	6.1	6.9	6.7		Expans										
45	6.5	7.1	7.0	151	6.6	6.3	6.0								
50	6.5	6.6	7.1	elbw	7.2	7.2	7.7								
Expans				Spool	7.5	7.0	6.6								
51	6.6	6.8	6.7	elbw	7.4	7.7	7.3								
53	7.1	7.1	7.1	elbw	7.2	7.1	7.8								
Valve				Spool	7.0	6.8	6.6								
elbw	3.7	3.9	4.5	red	Expans										
elbw	3.8	4.7	4.5	red	5.6	5.9	6.0								
Spool	6.1	5.8	6.5	Spool	6.9	6.7	7.1								
Tee															
54	8.7	8.7	9.0												
60	8.7	8.5	9.0												
65	9.0	9.3	9.1												
68	9.2	9.2	8.9												
Expans				Spool	5.9	6.1	6.0								
Spool				red	9.4	11.5	10.3								
Tee				Expans											
69	8.0	8.0	8.1	Spool	14.0	14.8	15.0								
75	8.5	8.3	8.0	elbw	4.6	4.2	4.2								
80	8.1	8.2	8.1	Spool	4.9	4.3	4.6								
84	8.6	8.6	8.1	elbw	6.4	4.8	3.4								
Expans				pipe	5.6	5.5	5.3								
85	8.2	8.1	7.8	Expans											
90	8.3	8.2	8.1	Spool	5.9	6.3	5.8								
95	8.0	8.5	8.0	1	8.7	8.9	8.8								
100	8.3	8.3	8.2	5	7.9	8.3	8.1								

(5000 Intr)

بداية التقاء الخط الاول مع الثاني.

عند مدخل الشارع.

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (K2/K1) DICK (9) INSPECTION DATE (15 / 2 /2022)

INSPECTE BY : محمد المبيضين SIZE (12")

PAGE (21 / 28)

S/No.	UP	SIDE	DOWN
(1)			
elbow	3.7	4.3	3.9
spool	5.2	5.0	5.0
1	5.0	4.8	4.9
5	5.1	5.3	5.5
10	5.0	5.0	5.0
18	5.0	4.8	5.1
Expans			
19	5.2	5.1	5.5
25	5.2	5.3	5.4
28	5.6	5.6	5.7
35	5.0	4.9	5.9
38	5.4	5.5	5.6
Expans			
39	6.1	5.5	5.0
45	5.9	5.1	5.0
50	5.2	5.0	5.1
Expans			
51	5.0	4.8	5.1
55	5.3	5.2	5.4
60	5.2	5.3	5.0
65	5.1	5.2	5.0
70	5.3	5.7	5.6
Expans			
Tee			
spool			
71	5.2	5.2	5.5
75	5.6	5.8	5.4
79	5.1	5.6	5.4
Expans			
80	5.2	5.1	5.1
85	5.1	5.0	5.2
92	5.9	6.2	5.5
100	5.8	5.7	5.0
105	5.4	5.7	5.6
Expans			
106	5.5	5.8	5.8
110	5.1	5.1	5.2
115	5.3	5.2	5.3
122	5.0	5.7	5.7
130	5.2	5.5	5.8
Expans			
131	5.3	5.7	5.5
135	5.0	5.0	5.0

S/No.	UP	SIDE	DOWN
140	4.8	5.1	5.0
146	4.9	5.6	6.1
150	4.9	5.3	5.1
152	5.1	5.5	5.4
155	4.9	5.5	5.9
Expans			
156	4.8	5.3	6.1
168	5.4	7.8	5.4
169	4.2	7.1	6.3
Spool	15.2	15.2	11.9
elbow	8.0	8.8	8.3
spool	8.2	7.8	7.9
elbow	8.0	8.1	8.4
spool	8.0	8.3	8.3
Expans			
red	5.6	8.2	5.7
Pump K1			
red	13.8	13.3	13.0
Expans			
spool	3.7	3.8	3.7
elbow	1.8	3.4	3.0
spool	4.9	4.5	4.4
elbow	6.9	4.5	3.0
1	5.6	6.0	5.7
5	5.5	5.7	5.7
12	6.0	5.4	5.9
21	6.0	5.7	6.2
Expans			
22	5.6	5.6	6.0
32	6.1	5.9	6.1
42	5.9	6.1	6.0
47	6.2	6.2	6.1
Expans			
48	6.1	6.3	6.0
49	5.7	6.1	5.7
elbow	4.9	3.6	3.0
50	5.9	5.8	5.8
Expans			
elbow	4.4	3.8	3.0
51	5.7	6.8	6.1

S/No.	UP	SIDE	DOWN
(2)			
1	5.1	5.6	5.5
5	5.4	5.3	5.7
10	5.3	5.0	5.3
18	5.7	5.6	5.2
25	5.1	5.2	5.0
27	6.1	5.4	5.4
Expans			
28	5.5	5.9	6.2
35	5.2	5.3	5.9
38	5.8	5.8	5.5
Expans			
spool			
Tee			
39	5.4	4.8	5.7
45	5.3	5.0	5.3
50	5.5	5.8	6.3
55	5.9	5.7	6.1
Expans			
56	6.4	6.2	6.7
60	6.1	5.9	6.3
65	6.0	6.2	6.3
70	5.8	6.1	6.2
71	6.2	6.0	5.9
75	5.5	5.6	5.7
79	6.5	7.7	6.5
80	5.0	5.2	5.1
85	5.3	5.9	5.8
92	5.7	5.7	6.3
Expans			
93	6.2	6.1	6.0
100	5.9	5.8	5.7
105	5.1	5.8	6.0
110	5.8	5.9	6.0
115	5.9	5.3	5.9
122	6.3	6.1	6.3
Expans			
123	6.0	6.2	5.9
130	5.9	6.2	6.3
135	5.9	5.8	6.0
140	5.9	6.0	6.1
146	6.6	6.6	6.5
150	6.5	6.3	6.0
152	6.8	6.2	6.0

S/No.	UP	SIDE	DOWN
Expans			
153	6.4	6.3	6.1
155	6.0	6.3	4.8
160	6.0	5.9	5.9
169	6.5	6.7	6.0
170	6.1	6.2	6.0
175	6.5	6.4	6.9
182	6.0	6.3	6.0
Expans			
182	6.6	6.5	6.5
190	7.1	7.1	7.1
200	6.1	6.5	7.3
210	6.5	7.2	7.0
215	7.1	7.3	
216	7.0	7.5	7.4
elbow	8.4	5.7	8.9
spool	9.4	8.0	8.0
elbow	4.7	6.8	8.0
spool	6.5	7.8	8.3
Expans			
red	7.0	8.0	10.0
Pump K1			
discharge			
red	10.4		
Expans			
elbow	7.2	8.6	9.4
spool	9.1	9.1	9.0
elbow	10.0	10.2	9.8
spool	9.0	9.1	9.0
1	6.0	6.2	6.1

عند التقاء يصبح الخط رقم (1) هو رقم (2)

(1100mtr)

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (20)

STATION NO (K1)

INSPECTE BY, [illegible]

DICK (9)

INSPECTION DATE (15 / 2 / 2022)

SIZE (12")

PAGE (22 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(9) [illegible]															
Pump K1															
discharge															
1	6.0	6.1	6.0					51							
5	6.4	6.7	6.4					52	[illegible]						
8	6.1	6.1	6.2						Expansion						
	Expansion								[illegible]						
9	6.4	6.9	6.8					53	6.2	5.1	5.0				
	Expansion							55	6.4	6.5	6.3				
	Expansion							elbow	5.5	4.4	3.9				
10	6.2	7.3	6.5					Spool	6.2	6.2	5.7				
13	6.4	6.6	6.0					56	6.0	6.2	5.9				
18	6.4	6.3	6.2					58	6.2	6.0	6.1				
20	6.1	6.0	6.3						Expansion						
23	6.6	6.6	6.4					59	5.8	5.1	5.0				
28	6.2	6.1	6.5					60	[illegible]						
30	6.6	6.3	6.4					61	6.5	6.1	5.9				
	Expansion							62	6.3	6.4	6.9				
31	6.4	6.5	6.6					65	5.9	6.5	7.0				
35	6.3	6.2	6.1						Expansion						
38	6.2	6.4	6.5					66	6.5	7.0	6.0				
45	6.3	6.4	6.3					70	6.2	6.0	5.9				
48	6.4	6.3	6.2					76	6.1	6.2	6.9				
52	6.4	6.2	6.0						Expansion						
60	6.1	6.3	6.1					77	6.4	6.1	7.0				
66	7.0	7.5	6.9					80	6.3	6.1	6.1				
	Expansion							84	6.6	6.5	6.0				
67	6.5	6.2	6.4					89	6.3	6.3	6.1				
	Expansion							92	6.4	6.2	6.0				
68	6.6	6.4	6.4						Expansion						
69	6.5	6.4	6.3					93	6.2	6.2	6.5				
elbow	3.3	3.5	4.0					98	6.0	5.9	5.8				
70	5.0	4.6	3.1					102	6.9	6.8	6.0				
elbow	3.7	4.3	4.8					110	6.3	6.3	5.9				
	Expansion							115	6.1	6.6	9.9				
	[illegible]							120	6.6	6.3	6.1				
	[illegible]								[illegible]						

Dike 3 مع Dike 9 تقاطع

من تقاطع Dike 3 مع Dike 9

ولغاية الصنبور (Part #1)

- عند الخطوط من جهة اليسار.

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/ 20)

STATION NO (51)

DICK (9 + 3)

INSPECTE BY محمود محمد العبد

INSPECTION DATE (1 / 2 / 2022)

SIZE (12")

PAGE (23 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1)				(2)				(3)				(4)			
Expansion															
1	7.8	7.6	7.5	1	8.9	8.8	8.8	1	8.3	8.4	8.5	1	8.5	8.5	8.0
5	8.2	8.3	8.4	5	6.4	6.2	5.8	5	6.0	5.1	5.4	5	8.4	8.8	8.6
10	7.8	7.8	8.0	7	5.5	5.0	4.9	10	5.7	5.9	5.4	10	9.1	8.8	8.4
15	6.1	6.6	6.3	8	6.2	6.0	5.5	15	6.0	5.5	5.4	15	8.6	9.0	8.7
20	6.6	6.8	6.3	10	5.4	4.9	5.0	20	6.0	5.0	5.1	20	8.7	8.5	8.9
25	6.4	6.2	6.0	15	5.3	5.5	5.5	25	5.6	5.2	6.1	25	9.0	8.5	8.2
30	7.2	7.3	7.1	20	5.8	5.3	5.0	30	5.8	5.8	5.9	30	8.8	8.1	8.1
35	6.5	6.9	7.0	25	5.8	5.7	5.1	35	5.9	5.9	5.5	35	8.3	8.7	8.0
Expansion				30	7.0	7.5	7.0	Expansion				Expansion			
36	7.1	7.2	7.0	35	7.3	7.2	7.0	36	5.9	5.9	5.5	36	8.3	8.8	8.5
41	7.6	6.8	6.8	Expansion				41	6.2	6.3	6.0	41	8.6	8.3	8.3
46	7.3	7.0	6.5	36	5.6	5.3	5.0	46	6.3	6.1	5.9	46	8.4	8.3	8.4
50	6.9	7.1	6.2	41	4.6	4.0	4.3	50	6.1	6.0	6.0	50	8.6	8.5	8.4
54	7.1	7.2	6.9	46	4.0	4.3	4.4	54	5.4	6.0	6.1	54	8.6	8.3	8.4
Expansion				50	4.3	4.2	4.6	Expansion				Expansion.			
55	6.9	6.5	6.6	54	5.2	4.9	5.1	55	5.1	5.3	5.2	55	8.5	8.6	8.8
60	7.3	6.9	7.0	Expansion				60	5.9	5.8		60	8.7	9.0	8.5
65	6.6	6.6	6.9	55	5.3	5.4	5.6	65	6.1	5.7	5.5	65	8.9	8.5	8.7
70	6.4	6.6	6.9	60	5.2	5.5	6.0	70	5.5	6.0	5.7	70	9.0	9.0	8.6
80	7.0	6.6	6.5	65	5.3	5.4	5.5	80	6.0	6.1	5.6	71	9.5	9.3	9.0
91	7.6	7.8	7.1	70	4.6	4.9	5.1	82	6.3	6.1	5.9	Expansion			
Expansion				80	5.0	5.6	5.8	Expansion				72	9.0	9.3	9.5
92	6.9	6.9	5.8	91	6.1	5.8	5.8	83	6.1	5.7	6.0	80	9.0	8.7	9.5
95	6.5	6.9	5.7	Expansion				91	6.3	5.4	5.8	91	8.9	9.1	9.3
100	7.2	7.0	6.9	92	5.1	4.8	5.0	95	6.0	5.3	5.7	95	9.3	9.1	9.2
107	7.6	7.4	7.3	95	5.0	4.9	5.1	100	5.8	5.7	5.6	100	8.7	8.9	8.8
110	8.1	7.5	6.8	100	5.8	5.8	5.5	107	6.7	5.8	5.9	107	9.0	9.1	9.2
Flange				107	6.5	6.1	6.1	110	5.5	6.1	5.6	110	8.6	9.2	9.3
111				110	6.8	5.8	5.7	Flange				Flange			
112	6.6	6.8	6.5	Flange				111				111	10.1	10.5	10.1
115	7.2	7.3	7.0	111				112	5.8	5.6		112	10.1	9.5	9.5
Tee				112	5.7	5.8	5.5	115	6.2	5.7		114	10.1	9.9	9.7
Pipe	7.0	7.0	6.5	115	6.1	6.0	6.0	Tee				115	3.7	3.0	3.7
Special				Tee				Pipe	5.5			Tee			
Expansion				Pipe	6.5	6.3	6.0	Vale				Pipe	5.0	5.0	5.8
116	6.9	7.0	7.1	Vale				116	8.2	7.7		Vale			
120	7.1	7.4	7.0	Special				120	8.1	7.9		116	4.9	4.4	4.0
125	9.1	8.5	8.5	Expansion				125	8.1	7.6		120	5.3	4.8	4.3
127	7.5	7.6	7.5	116	6.6	6.9	6.5	127	7.9	7.9	6.4	125	6.0	4.8	4.3
Expansion				120	6.2	7.0	6.5	Expansion				126	9.5	9.0	9.3
128	7.7	7.5	7.5	125	6.3	6.6	6.0	128	8.7	7.7	7.0	127	10.3	10.0	9.5
				127	6.4	7.3	6.3					Expansion			
				Expansion								128	9.2	9.5	9.3
				128	7.5	6.6	6.3								

بعد الشيك

كان اد loop

Valve

من تقاطع Dike 3 مع Dike 9
والخاتمة المصنع (Part#1)

- يتم الخطوط من جهة الشارع.

البوتاس العربية

THE ARAB POTASH COMPANY
Maintenance Department / Inspection Section
HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/ 20)
STATION NO (S1)
INSPECTE BY: محمود اعيص
DICK (9 + 3)
INSPECTION DATE (10 / 2 / 2022)
SIZE (12")
PAGE (24 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(1)	[illegible]	[illegible]	[illegible]	(2)	[illegible]	[illegible]	[illegible]	(3)	[illegible]	[illegible]	[illegible]	(4)	[illegible]	[illegible]	[illegible]
133	8.2	7.7	7.9	133	7.0	6.8	6.0	133	7.9	7.9	7.5	133	8.8	8.5	9.5
136	8.6	8.2	8.5	137	6.9	7.4	6.3	137	8.5	7.8	7.3	137	9.0	9.0	9.3
elbow	6.4	6.0	6.3	Spool	6.6	6.8	6.3	elbow	13.6	11.1	10.6	elbow	8.9	8.6	9.2
Spool	6.8	5.0	5.1	elbow	6.9	7.5	7.3	138	8.3	7.4	7.0	138	10.0	9.6	9.1
elbow	5.1	5.6	5.3	138	7.1	6.7	6.9	Expansion				Expansion			
137	6.1	6.7	5.9	Expansion											
elbow	7.5	6.1	6.7												
138	8.9	7.8	8.0												
Expansion															

من تقاطع Dike 3 مع Dike 9 باتجاه الطحن

(Part # 2)

بعد الخلوط من جهة الشارع.

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (S1) DICK (9 + 3) INSPECTION DATE (1 / 2 / 2022)

INSPECTE BY/ محمود العبد الله SIZE (12")

PAGE (25 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(5)		الاتجاه رقم		(6)		الاتجاه رقم		(7)		الاتجاه رقم		(8)		الاتجاه رقم	
1	8.4	8.4	8.0	1	9.0	9.2	9.1	1	8.0	8.0	8.0	Spool	5.6	5.4	5.0
5	8.1	7.9	8.6	2	9.0	9.3	9.1	2	8.4	8.1	8.2	1	5.0	5.1	5.3
10	8.5	8.5	8.0	5	9.3	9.1	9.2	5	8.5	8.4	8.3	5	4.3	4.6	4.0
15	8.2	8.2	7.8	10	9.1	9.0	8.9	10	8.4	8.1	9.0	10	4.8	4.1	4.0
20	8.2	8.3	7.7	15	9.3	9.0	9.1	15	8.6	8.5	8.6	15	3.8	4.5	4.1
25	8.4	8.4	8.1	20	9.1	9.3	9.0	20	8.6	8.8	8.0	20	3.8	4.6	4.0
30	8.5	8.3	8.1	25	8.9	9.1	9.2	25	9.4	8.6	8.0	25	4.4	4.8	5.0
35	8.6	8.1	8.0	30	8.9	9.1	9.2	30	8.9	8.1	8.2	30	4.3	3.6	5.0
	Expansion			35	8.6	8.7	9.3	35	8.8	8.0	8.1	35	4.3	4.0	4.2
36	8.2	8.3	8.0		Expansion				Expansion				Expansion		
41	8.2	8.6	8.0	36	9.2	9.3	10.0	36	9.0	8.6	8.8	36	4.4	4.2	4.0
46	8.0	8.0	8.1	41	9.2	9.5	9.3	41	8.5	8.4	8.3	41	4.8	4.6	4.9
50	8.1	8.2	8.3	46	9.1	8.9	8.8	46	8.1	8.4	8.3	46	4.3	4.5	4.3
54	8.4	8.6	8.0	50	8.9	8.1	8.9	50	8.3	8.2	8.2	50	4.4	4.1	4.2
	Expansion			54	8.3	8.0	8.2	54	8.4	8.3	8.1	54	4.5	4.0	4.1
55	9.2	9.7	9.6		Expansion				Expansion				Expansion		
60	8.8	8.7	9.0	55	9.6	9.5	10.3	55	8.9	9.0	9.0	55	4.1	4.4	4.4
65	9.7	8.5	8.9	60	9.0	8.7	9.3	60	9.2	9.1	9.5	60	5.1	5.0	5.3
70	9.5	8.3	8.5	65	8.4	8.6	9.0	65	9.3	9.3	9.2	65	4.4	4.7	5.0
80	9.4	9.3	9.0	70	9.0	8.6	9.1	70	9.3	8.8	9.1	70	5.0	5.1	4.6
83	9.2	9.1	9.0	80	9.3	9.1	9.2	80	8.8	8.5	8.7	80	4.5	5.1	4.8
	Expansion			83	8.9	8.8	8.9	83	8.5	8.9	8.8	91	3.5	4.4	4.7
84	9.3	9.2	9.1		Expansion				Expansion				Expansion		
91	8.9	8.8	8.5	84	10.1	10.1	9.2	84	9.3	10.2		92	5.8	5.5	5.3
95	9.1	9.2	9.0	91	8.6	8.9	9.1	91	9.5	10.0	9.9	95	5.3	5.0	5.1
100	9.2	9.5	9.3	95	8.9	8.7	8.5	95	9.3	9.2	9.0	100	5.3	5.2	5.4
107	9.0	8.9	9.2	100	8.4	8.5	8.9	100	9.2	8.5	9.0	107	4.8	4.8	5.1
110	9.0	9.3	9.4	107	8.5	9.3	9.1	107	8.2	8.5	8.3	110	4.5	4.2	4.7
	Flange			110	9.1	9.2	9.0	110	9.5	9.3	9.0		Flange		
111	9.0	9.3	9.2		Flange				Flange						
112	9.2	8.9	9.0	111	9.0	8.5	8.0	111				111			
115	9.1	9.5	9.3	112	4.7	4.8	4.3	112	9.1	10.1	9.3	112	5.0	4.6	4.5
Tee				115	4.4	4.3	4.0	115	9.1	9.5	9.5	115	4.7	4.8	4.7
Pipe	5.4	5.0	4.8	Tee				Tee				Tee			
Vale				Pipe	6.2	5.9	5.0	Pipe	5.2	5.6	5.0	Pipe	4.9	4.5	4.0
116	9.3	9.5	9.3	Vale				Vale				Vale			
120	9.5	9.5	9.0	116	6.5	6.9	6.8	116	9.7	9.3	9.5	Spool			
125	8.7	8.9	9.0	120	6.6	6.4	6.3	120	6.9	5.9	5.0	e Expansion			
127	9.7	9.5	9.0	125	7.4	7.6	7.2	125	7.2	7.2	7.0	116	6.1	6.1	6.0
	Expansion			127	5.8	7.0	6.0	127	5.9	7.1	7.1	120	5.8	6.0	5.9
128	9.7	9.5	9.5		Expansion				Expansion			125	6.5	6.8	9.8
				128	7.0	6.8	6.9	120	7.7	6.5	6.3	127	7.3	6.7	5.6

Expansion

128 6.3 4.7 5.9

من تقاطع مع Dike 3 Dike 9
(Part #2) تابع الخط

عند الخطوط
من جهة الشارع

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)

STATION NO (51) DICK (9+3) INSPECTION DATE (10 / 2 / 2022)

INSPECTE BY محمود المسطر SIZE (12")

PAGE (26 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(5)	[illegible]	[illegible]	[illegible]	(6)	[illegible]	[illegible]	[illegible]	(7)	[illegible]	[illegible]	[illegible]	(8)	[illegible]	[illegible]	[illegible]
133	10.3	9.5	9.3	133	7.9	6.2	6.1	133	7.1	6.4	6.3	133	5.9	6.0	5.5
137	10.1	10.0	9.5	137	6.9	5.9	5.6	137	9.2	8.1	8.5	136	7.7	6.0	5.3
elbow	6.2	4.0	3.5	elbow	7.4	5.8	6.0	spool	8.8	9.0	9.0	elbow	8.6	6.4	3.8
138	8.9	8.6	8.5	138	5.8	4.9	4.8	spool	8.2	9.0	9.1	spool	8.3	5.7	5.7
Expansion				Expansion				elbow	9.6	9.1	9.8	elbow	6.1	5.8	5.9
								138	9.5	9.9	10.0	spool	7.1	6.5	6.0
								Expansion				elbow	8.4	8.5	8.1
												spool	5.1	6.2	5.9
												137	5.7	6.8	6.6
												elbow	4.6	4.7	4.9
												138	5.7	5.6	6.0
												139	6.4	6.6	6.0
												elbow	7.9	5.7	5.7
												140	6.9	6.2	6.0
													Expansion		

من نتائج Dike 9 مع Dike 3

(Part #3) ولغاية المصنع

البوتاس العربية

THE ARAB POTASH COMPANY

Maintenance Department / Inspection Section

HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/ 20)

STATION NO (51) DICK (9+3) INSPECTION DATE (1 / 2 / 2022)

INSPECTE BY محمود محمد العبيجي

SIZE (12")

PAGE (27 / 28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(م)	الجهة		الجهة												
1															
2	5.6	5.2	5.4												
5	4.5	5.2	5.0												
10	5.0	5.1	4.9												
15	5.0	5.0	5.0												
20	5.4	4.4	5.1												
25	5.0	4.9	4.8												
30	5.4	5.0	4.9												
35	5.7	5.8	5.3												
Expansion															
36	5.4	5.7	5.3												
41	5.3	5.8	5.5												
46	5.3	5.6	5.4												
50	5.1	5.3	5.5												
54	5.0	5.9	5.3												
Expansion															
55	5.0	5.4	5.1												
60	5.8	6.0	5.7												
65	4.9	5.3	5.5												
70	5.9	5.9	5.2												
80	5.3	5.6	5.7												
91	6.6	6.0	6.8												
Expansion															
92	5.4	5.5	5.0												
95	5.3	5.4	5.0												
100	5.6	5.3	5.7												
107	5.9	5.7	5.3												
	5.4	4.9	5.7												
Flange															
111															
112	6.0	5.9	5.9												
115	5.3	4.8	5.1												
Tee															
Pipe	4.8	4.5	5.0												
Vale															
116	7.3	6.7	6.3												
120	8.0	6.5	6.2												
125	7.2	7.0	7.1												
127	8.5	7.1	7.3												
Expans															
128	7.4	7.5	7.3												

من تقاطع Dike 3 مع Dike 9
وبداية الخط (Pant #3)

البوتاس العربية

THE ARAB POTASH COMPANY
Maintenance Department / Inspection Section
HARVESTER PIPE LINE

البوتاس العربية

REPORT No. (/20)
STATION NO (S1)
INSPECTE BY. محمود العبد الله
DICK (9 + 3)
INSPECTION DATE (10 / 2 / 2022)
SIZE (12")
PAGE (28 /28)

S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN	S/No.	UP	SIDE	DOWN
(9)	الخط														
133	7.6	5.9	5.6												
136	7.3	5.7	7.1												
Spool	7.9	7.4	7.3												
elbow	4.6	4.5	2.8												
Spool	7.5	7.1	7.1												
elbow	3.3	2.5	2.9												
elbow	4.5	3.2	3.1												
Spool	8.3	7.8	7.0												
elbow	3.1	3.5	3.0												
137	5.5	6.0	6.3												
Spool	7.6	6.8	6.9												
elbow	4.7	2.8	3.9												
138	5.7	5.7	5.3												
139	7.3	5.8	5.5												
elbow	4.1	4.1	4.0												
140	8.3	6.7	6.3												
Expansion															